

Partner for Performance



Shrink Discs



Shrink Discs



Shrink Discs stainless steel

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Product Paper & Tech Paper





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Process Technology

Leading in Niches

Your Partner for High-Quality Components of Drive and Damping Technology

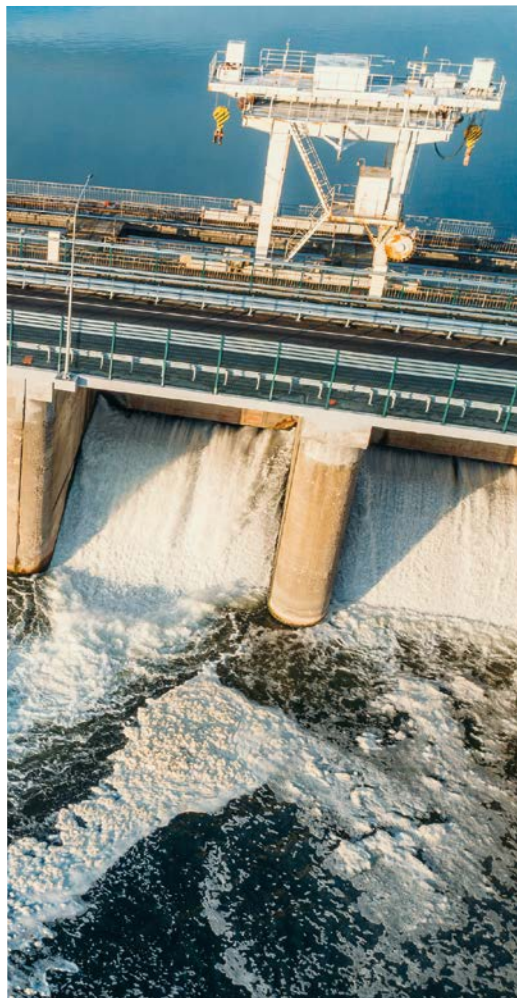
We say what we mean and mean what we say.

We see things from our customers' perspective.

We are considerate of our employees and their families as well as of our environment and society.



Drives



Energy



Extraction

RINGFEDER POWER TRANSMISSION is the international market leader in niche markets of drive and damping technology. We develop, manufacture and supply superior Shaft-Hub Connections, Damping Components, Couplings, Brake Systems and Bearing Housings for highest requirements on functionality and reliability in the most diverse technology sectors worldwide. With over 100 years of experience and profound expertise, we stand by our customers as a competent, dependable and dedicated partner. Together with them, we realize need-based, application-oriented solutions that are indispensable for safe, failure-free and economical operation of machines, plants, vehicles and constructions – fully in line with our commitment as your **Partner for Performance**.

Our promise for your specific use case:

- Excellent know-how
- Optimal cost-benefit ratio
- Fast reaction times
- High availability



Quality & Expertise

Over one century of knowledge and experience

As a pioneer and specialist in high-performance, highly reliable components of drive and damping technology, we excel through exceptional professional competence, first-class product and service quality as well as consistent customer focus. For your success, we set technical standards, create future-proof innovations and provide groundbreaking impulses – no matter how, where and when forces must be transmitted or damped.

Reliability & Trust

From the requirement to the optimal result

Whether customized special design or proven standard model, whether highly specific individual or holistic system solution: As proficient, professional and trustworthy partner on equal terms, we support and accompany you from the initial clarification of requirements to the successful completion of your objective – and, of course, also beyond.



Your Projects, Our Solutions

Anytime & Anywhere

Locally on-site for you worldwide

Thanks to national and international development, manufacturing and distribution locations as well as a worldwide service and partner network, we are at your side around the globe directly and locally with qualified technical support and fast product availability – around the clock, seven days a week, of course also and particularly in urgent maintenance and repair cases.

Digital & Online

Always find the right information instantly

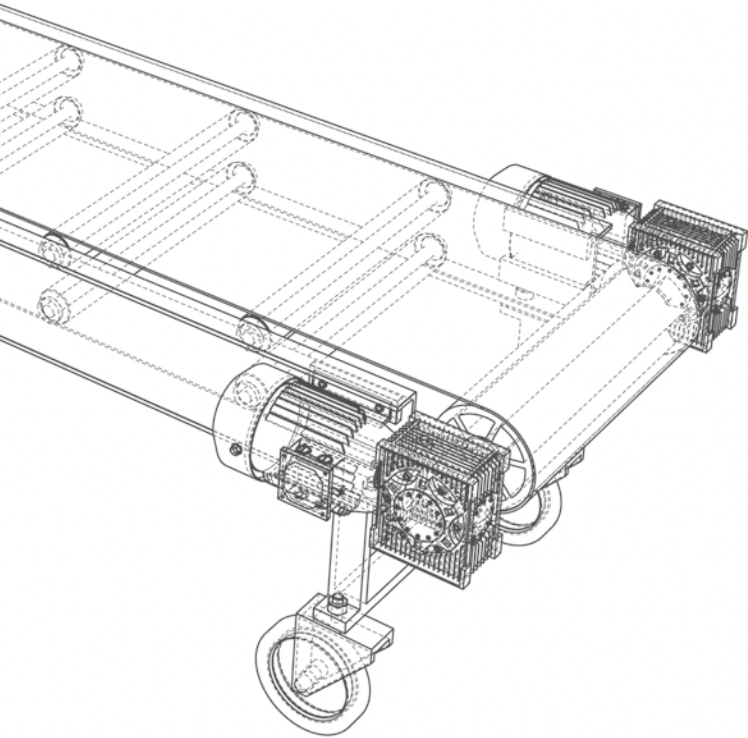
Discover the latest company and product information, download CAD models, manuals, brochures and data sheets, use our calculation and selection program for shaft-hub connections, arrange a video consultation appointment with one of our experts and much more – quickly, easily, at any time and without any obligation. Convince yourself on our website at www.ringfeder.com.

RINGFEDER®

Shrink Discs

Introduction

Keyless shaft-hub locking devices have been the cornerstone of the RINGFEDER®. For over 90 years, our product offering of internal clamping and external clamping locking devices and global support has been unparalleled in the industry.



Characteristics

Shrink discs are the modern method for creating a mechanical shrink fit. The shrink disc consists of either one or two thrust rings with tapered bores and a mating tapered inner ring. By tightening locking screws the thrust rings are drawn together compressing the inner ring and applying pressure to the outside of the hub clamping it to the shaft. Thus the shrink disc is not in the load path. The torque can be transferred in a force-locking manner on the joining surface between the shaft and the hub without an intermediate element. This creates an optimum fit (shrink fit) for highly stressed shaft-hub connections. Before now the optimum fit needed to be produced through complex calculation, the smallest production tolerances and considerable effort during assembly and dismantling. Problems also occur during any necessary repairs (exchangeability, setting and/or centring, etc.). No other kind of shaft-hub connection has even close to these good features with regard to permanent rotational stability and has such excellent concentricity.

Clearances considered for the calculation of the function values

d _w		ISO	max. Clearance S mm
above	up to		
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Surface finishes

For shaft diameter d_w: **R_a ≤ 3,2 µm**
For hub bore: **R_a ≤ 3,2 µm**

Any other tolerances can be chosen. As long as the stated max. clearance is not exceeded, there will be no variations of the functional characteristics.

Unlimited range of applications – RINGFEDER® Shrink Disc connections

are suitable for securing all types of hubs onto shafts and axles. Replacing traditional shrink fits, keys and polygon connections, splined shafts etc. So cog wheels and sprockets, levers, lifters, cam discs, pulleys or brake discs, balance wheels, couplings, slip on gear mechanisms, flanges, pulley wheels and rotors can be attached absolutely reliable.

2-part

Two-part shrink discs by RINGFEDER® are characterised by an extremely flat single cone and transfer the necessary torque in a similar way to a taper interference fit. The screws on the shrink discs can be tightened without using a torque wrench and therefore the discs can be mounted quickly and easily. The transferred torque is thus ensured via route-controlled assembly.

3-part

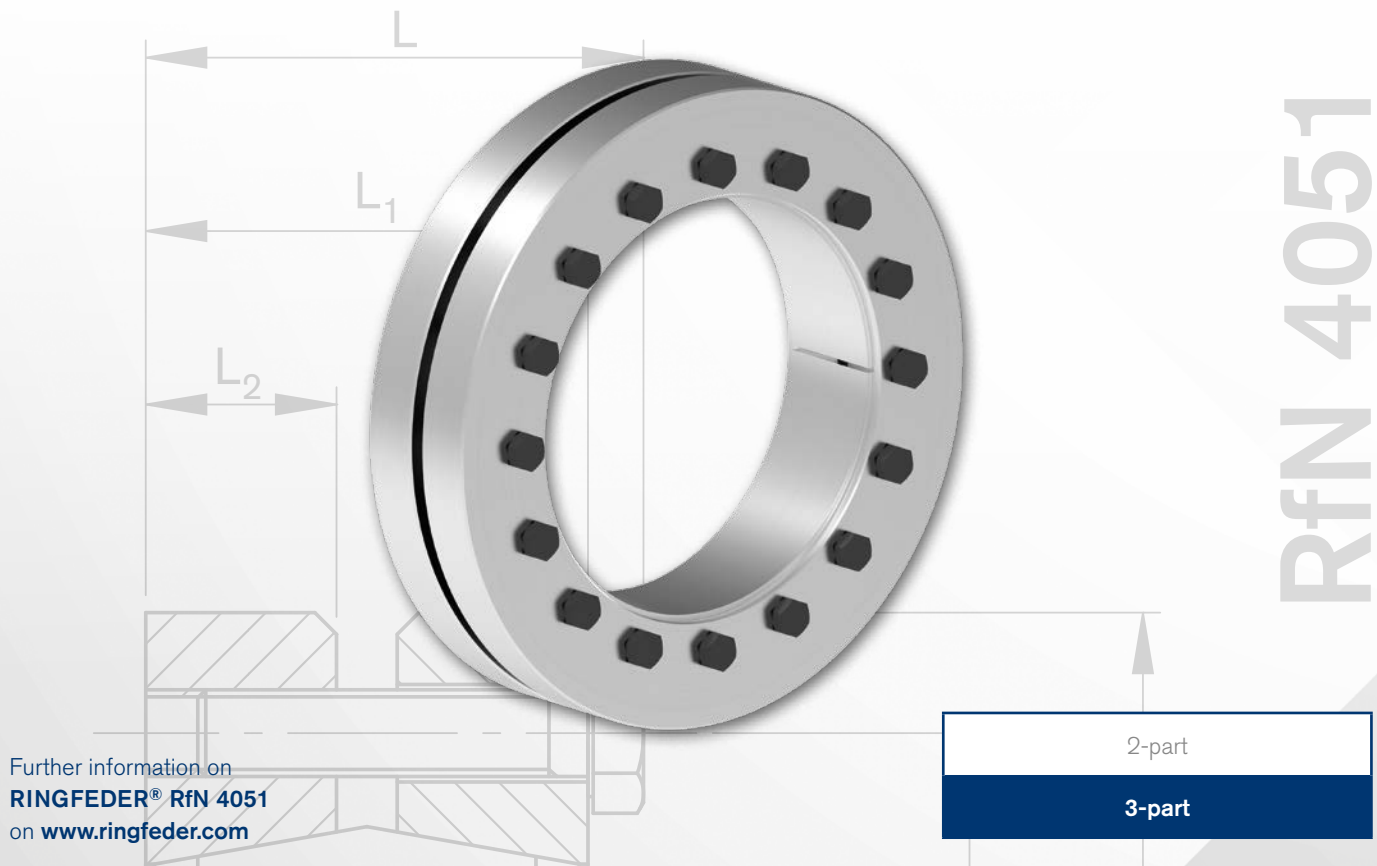
Three-part RINGFEDER® shrink discs are characterised by a steep double cone and transfer the required torque in a similar way to a taper interference fit. In contrast to this, however, the RINGFEDER® shrink discs can be simply and quickly assembled and disassembled. The shrink disc itself is not in the flow of forces. The distance between the flanges allows simple function checking. The function values can be adapted specifically to the individual customer and application requirements by varying the screw tightening torque.

RINGFEDER® Shrink Discs

Shrink Disc	Series	Transmissible torques T [Nm]	Shaft diameter d [mm]	2-part	3-part
 RINGFEDER® RfN 4051	Light Duty Series	10 550 – 1 066 000	125 – 500		●
 RINGFEDER® RfN 4061	Standard Series	30 – 87 200	14 – 200		●
 RINGFEDER® RfN 4071	Standard Series	95 000 – 1 455 000	220 – 500		●
 RINGFEDER® RfN 4073	Mini Series	9 – 7 260	14 – 160		●
 RINGFEDER® RfN 4091	Heavy Duty Series	1 800 – 1 940 000	50 – 500		●
 RINGFEDER® RfN 4161	Standard Series	80 – 124 000	18 – 200	●	
 RINGFEDER® RfN 4181	Heavy Duty Series	160 000 – 8 390 000	220 – 800	●	
 RINGFEDER® RfN 4061 stainless steel	Standard Series	30 – 87 200	14 – 200		●

Disclaimer of liability

All technical details and notes are non-binding and cannot be used as a basis for legal claims. The user is obligated to determine whether the represented products meet his requirements. We reserve the right carry out modifications at any time in the interests of technical progress.

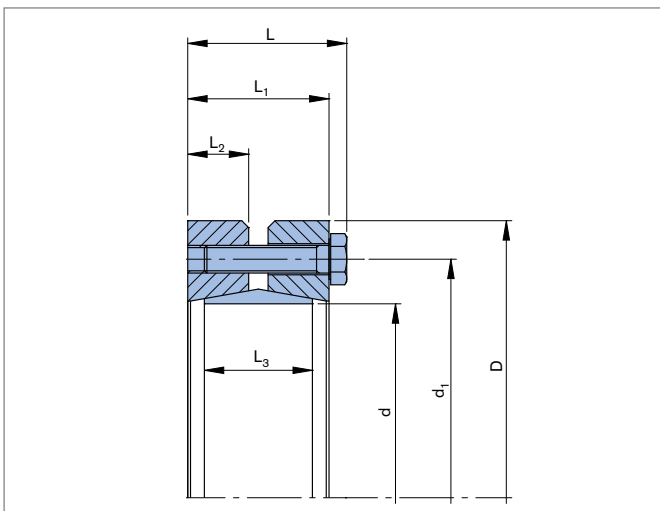


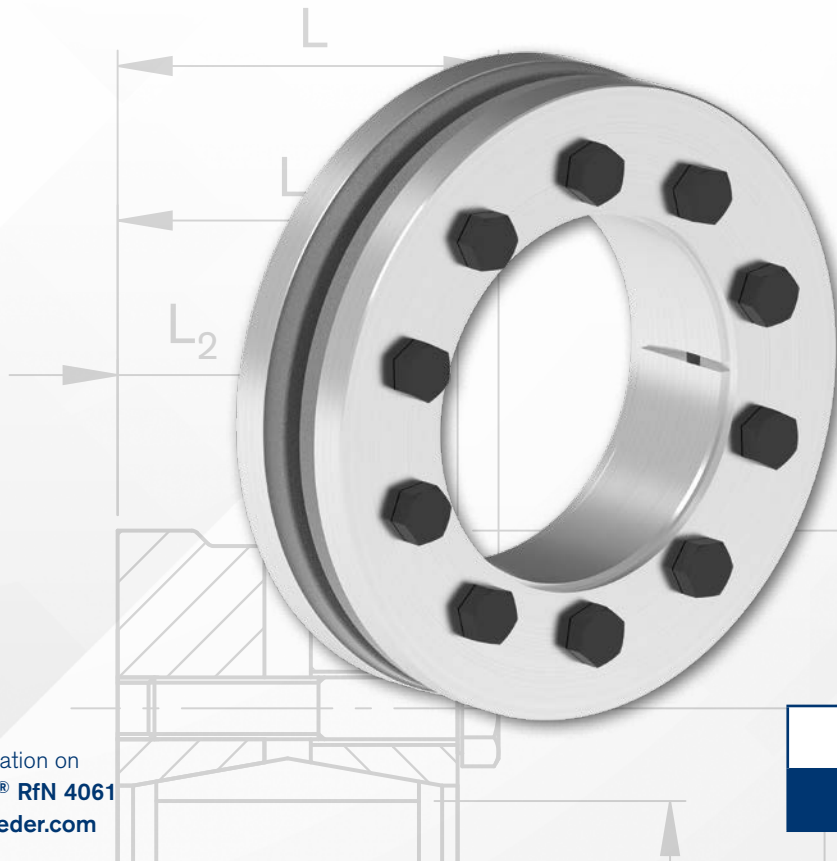
Light Series for Medium Transmission Values, Ideal for Thin-Walled Hubs and Shafts

The **RINGFEDER® RfN 4051** is a three-part shrink disc and serves to transfer low to moderate torque. The narrow pressure rings require only a very small space. The transferrable torque can be set in a targeted manner for the corresponding application by changing the screw tightening torque.

Characteristics

- **Light design** – suitable for medium transmissible values when space is limited.
- **Slit inner ring** – low forces and pressures on hub and shaft.
- **Compensation of small tolerance errors** – please contact our engineers.
- **Maximum reliability** – suitable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Easy replacement** – the RINGFEDER® Shrink Disc is free from any form fit.
- **Easy mounting** – no steps, keyways, splines are required, therefore hubs can be located and locked at any point or angle on the shaft. RINGFEDER® Shrink Discs use standard screws tightened with standard tools. No additional machining or fitting work is required.
- **Low susceptibility to contamination** – when the locking screws are tightened the functional contact surfaces are pressed firmly together and prevent the ingress of dirt and moisture.





RfN 4061

Further information on
RINGFEDER® RfN 4061
on www.ringfeder.com

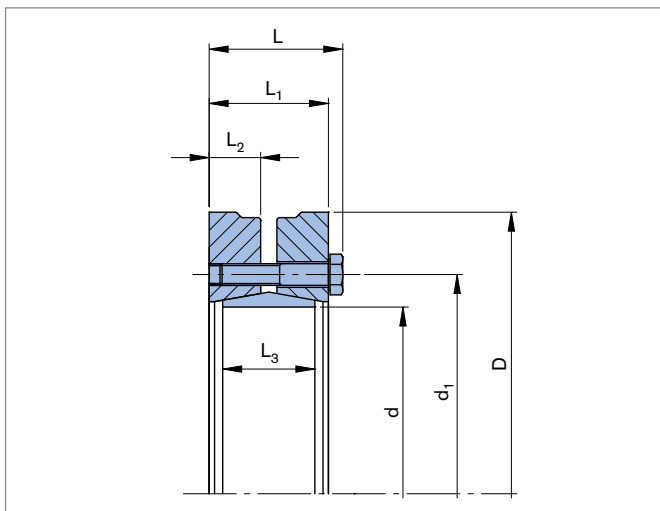
2-part

3-part

Universally Applicable Series for Smaller Shaft Diameters and High Torques

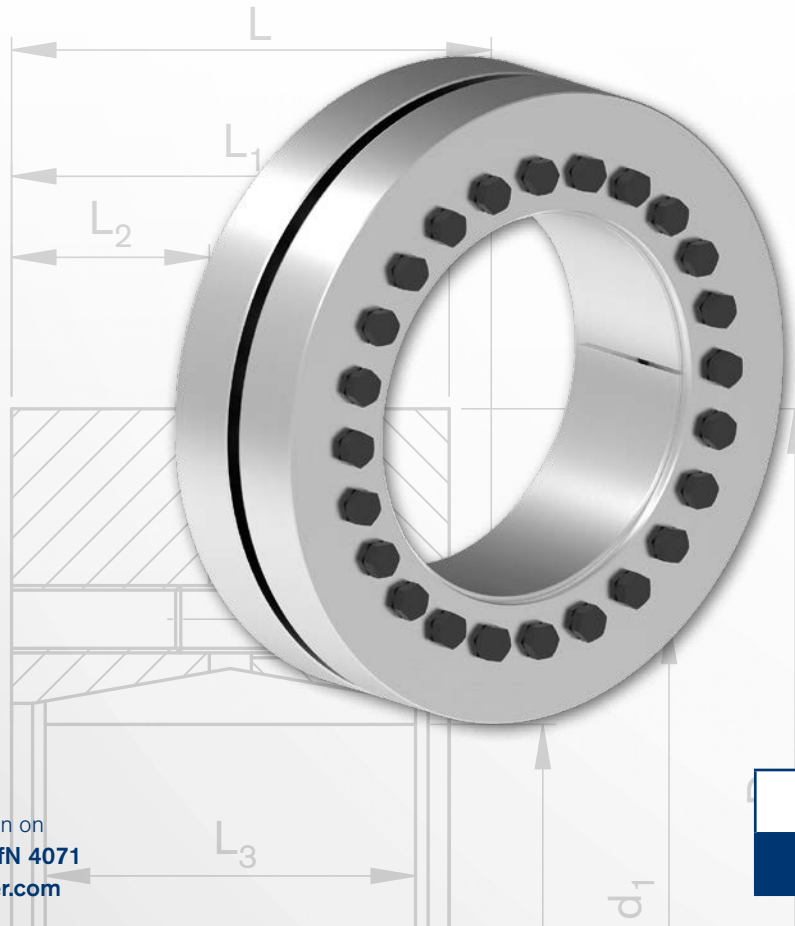
Slit inner ring – low losses and pressure on the hub.

Forged pressure rings with the highest stability for the best stress distribution, the highest security against breakage and thus ideal material use. Cost-efficient solution with high capacity in the largest possible range of applications. The preload force can be set targeted to the relevant application. The **RINGFEDER® RfN 4061** series is the direct further development of the **RINGFEDER® RfN 4071** series up to an internal diameter of 200 mm.



Characteristics

- **Standard series** – this is the most popular shrink disc. High transmission values are possible and by varying the screw tightening torque the shrink disc can be adapted to the design specification.
- **Slit inner ring** – low forces and pressures on hub and shaft. Compensation of small tolerance errors – please contact our engineers.
- **Maximum reliability** – suitable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Easy replacement** – the **RINGFEDER®** Shrink Disc is free from any form fit.
- **Easy mounting** – no steps, keyways, splines are required, therefore hubs can be located and locked at any point or angle on the shaft. **RINGFEDER®** Shrink Discs use standard screws tightened with standard tools. No additional machining or fitting work is required.
- **Easy removal** – after loosening the locking screws, the **RINGFEDER®** Shrink Disc will self release and the hub will move freely on the shaft.
- **Low susceptibility to contamination** – when the locking screws are tightened the functional contact surfaces are pressed firmly together and prevent the ingress of dirt and moisture.



RfN 4071

Further information on
RINGFEDER® RfN 4071
on www.ringfeder.com

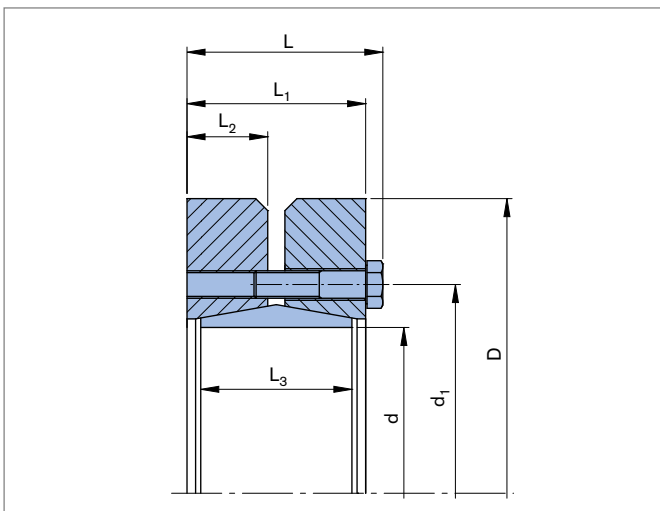
2-part

3-part

Extended Series of RfN 4061 for Larger Shaft Diameters and Highest Transmission Values

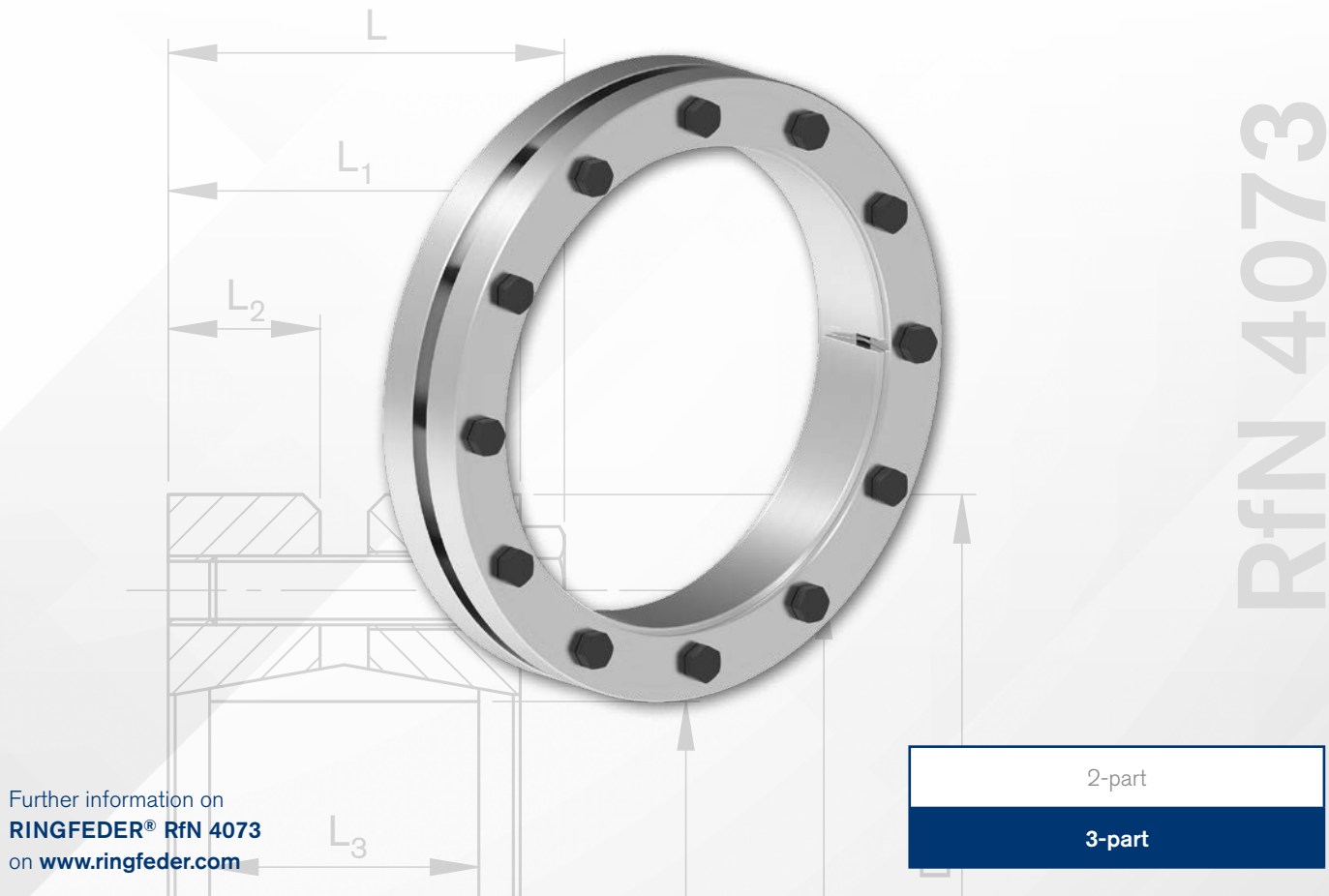
Slit inner ring – low losses and pressure on the hub.

Extension of the RINGFEDER® RfN 4061 series from an internal diameter of 220 mm up to the largest diameters. Cost-efficient solution with high capacity in the largest possible range of applications. The preload force can be set targeted to the relevant application.



Characteristics

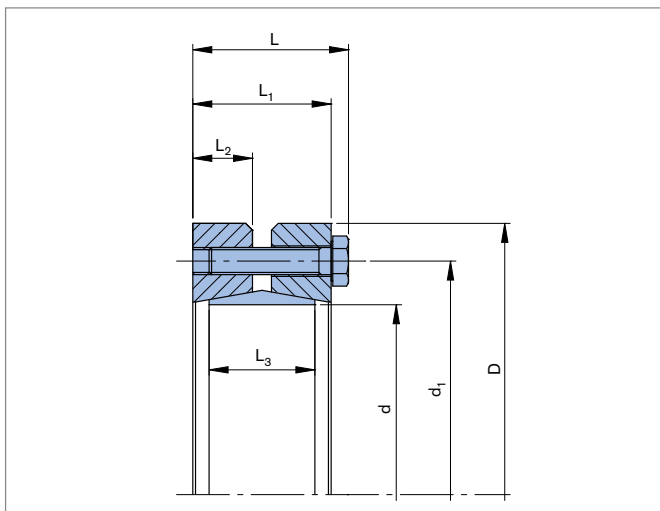
- **Standard series** – this is the most popular shrink disc. High transmission values are possible and by varying the screw tightening torque the shrink disc can be adapted to the design specification.
- **Slit inner ring** – low forces and pressures on hub and shaft.
- **Maximum reliability** – suitable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Easy replacement** – the RINGFEDER® Shrink Disc is free from any form fit.
- **Easy mounting** – no steps, keyways, splines are required, therefore hubs can be located and locked at any point or angle on the shaft. RINGFEDER® Shrink Discs use standard screws tightened with standard tools. No additional machining or fitting work is required.
- **Easy removal** – after loosening the locking screws, the RINGFEDER® Shrink Disc will self release and the hub will move freely on the shaft.
- **Low susceptibility to contamination** – when the locking screws are tightened the functional contact surfaces are pressed firmly together and prevent the ingress of dirt and moisture.



Smallest Series with Minimum Moment of Inertia, Ideal for Lower Transmission Values

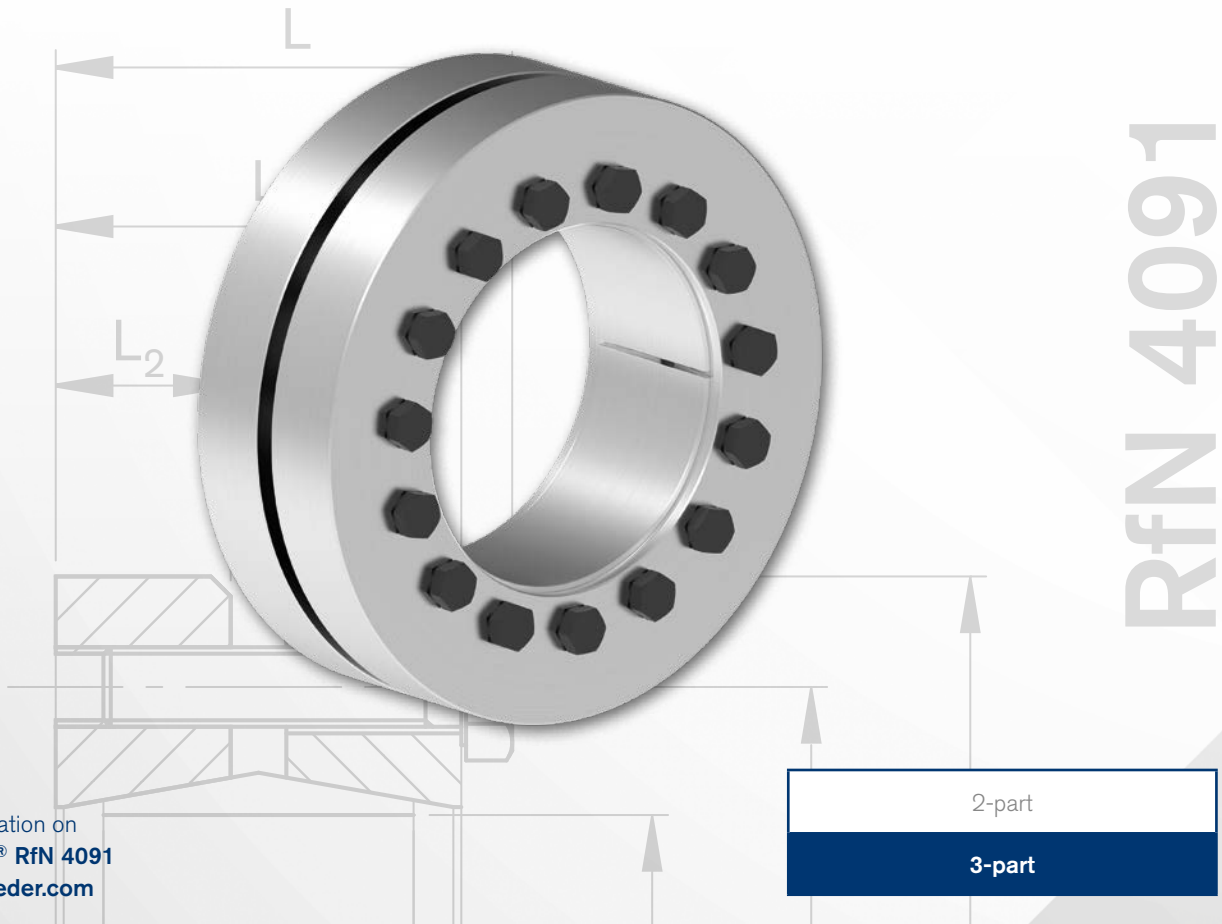
Mini series with low moment of inertia, particularly for mechanical seals and small gears.

Its particularly light structure makes the **RINGFEDER® RfN 4073** series ideal for applications with reduced requirements for transfer values and/or very low to no dynamic loads. The preload force can be set targeted to the needs of the relevant application.



Characteristics

- **Mini series** – this range is a very compact design with low inertia values. It is ideally suited for mechanical seal and small gearbox applications.
- **Slit inner ring** – low forces and pressures on hub and shaft.
- **Compensation of small tolerance errors** – please contact our engineers.
- **Maximum reliability** – suitable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Easy replacement** – the RINGFEDER® Shrink Disc is free from any form fit.
- **Easy mounting** – no steps, keyways, splines are required, therefore hubs can be located and locked at any point or angle on the shaft. RINGFEDER® Shrink Discs use standard screws tightened with standard tools. No additional machining or fitting work is required.
- **Easy removal** – after loosening the locking screws, the RINGFEDER® Shrink Disc will self release and the hub will move freely on the shaft.
- **Low susceptibility to contamination** – when the locking screws are tightened the functional contact surfaces are pressed firmly together and prevent the ingress of dirt and moisture.

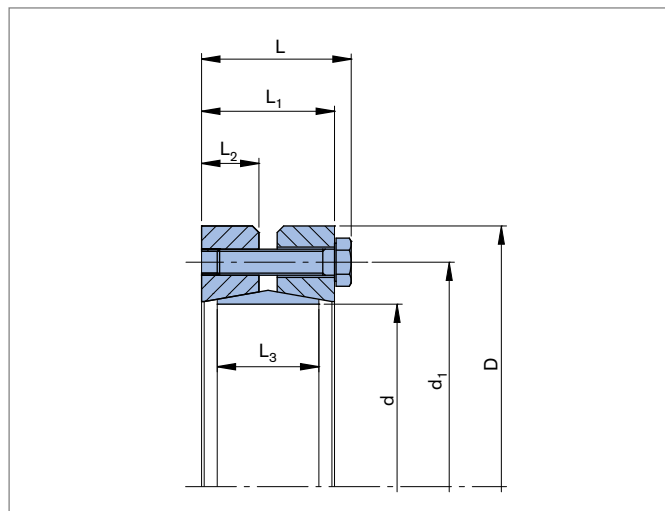


Further information on
RINGFEDER® RfN 4091
on www.ringfeder.com

Heaviest, Highly Robust Series for Maximum Transmission Values Even at Extreme Loads

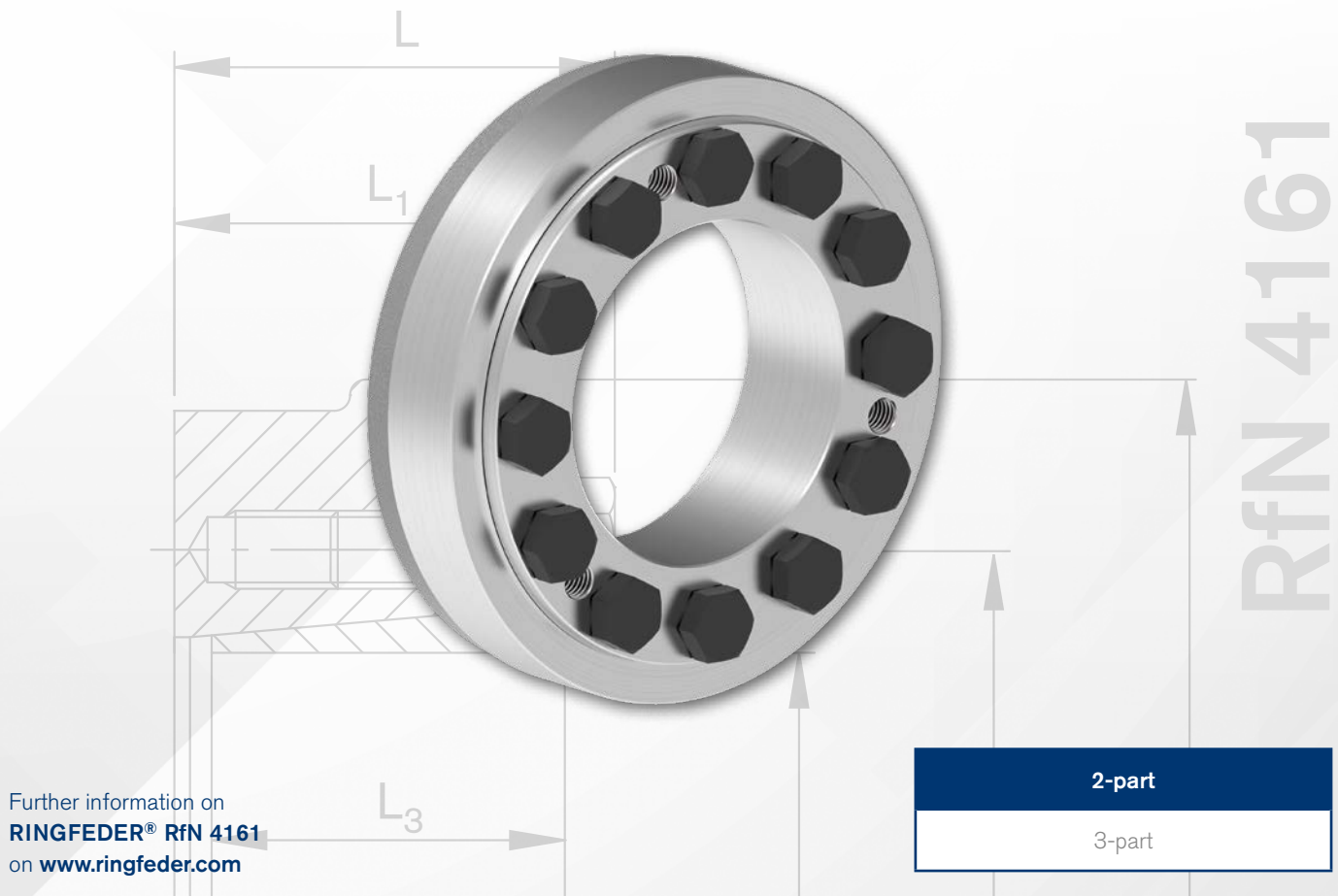
Slit inner ring – low losses and pressure on the hub.

Its wider structure with particularly strong outer rings gives the **RINGFEDER® RfN 4091** series the highest transfer values – even in applications that involve extremely static or dynamic loads. The preload force can be set targeted to the relevant application.



Characteristics

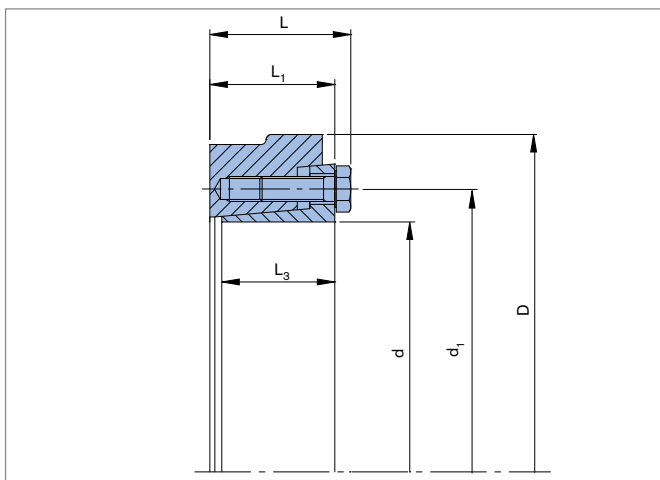
- **Heavy design** – for highest transmission values.
- **Slit inner ring** – low forces and pressures on hub and shaft.
- **Compensation of small tolerance errors** – please contact our engineers.
- **Maximum reliability** – suitable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Easy mounting** – no steps, keyways, splines are required, therefore hubs can be located and locked at any point or angle on the shaft. RINGFEDER® Shrink Discs use standard screws tightened with standard tools. No additional machining or fitting work is required.
- **Easy removal** – after loosening the locking screws, the RINGFEDER® Shrink Disc will self release and the hub will move freely on the shaft.
- **Low susceptibility to contamination** – when the locking screws are tightened the functional contact surfaces are pressed firmly together and prevent the ingress of dirt and moisture.



Further information on
RINGFEDER® RfN 4161
 on www.ringfeder.com

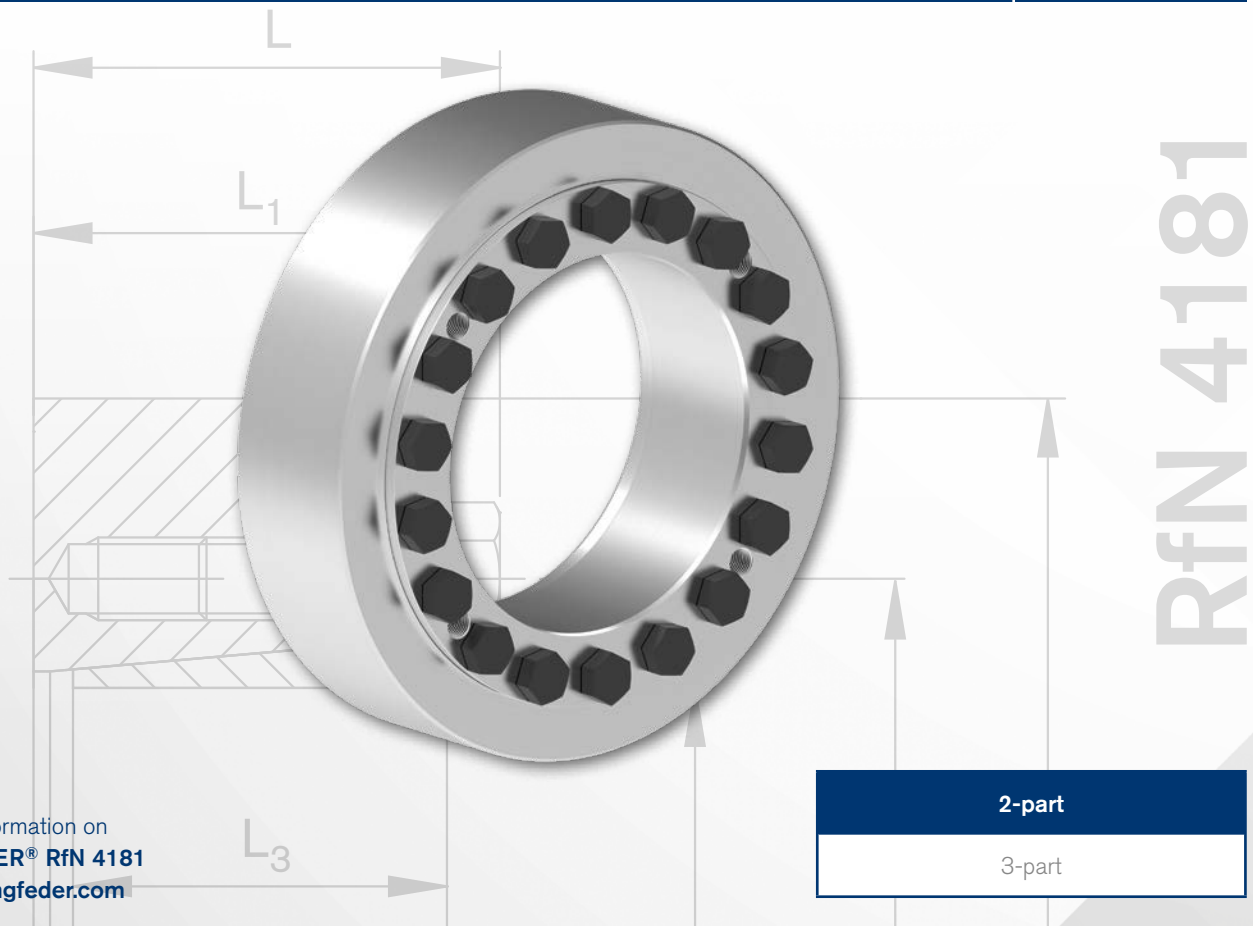
Proven Standard Series with Smaller Dimensions for Transmission of High Torques

Forged outer/pressure ring for the best stress distribution and thus ideal material use. Route controlled version with defined displacement path. Very good concentricity characteristics through contact by both rings in the clamped condition. The assembly can be carried out without a torque wrench. The clamping is thus independent of the screws' friction system. The **RINGFEDER® RfN 4161** series is replaced by the larger RINGFEDER® RfN 4181 from an internal diameter of 220 mm.



Characteristics

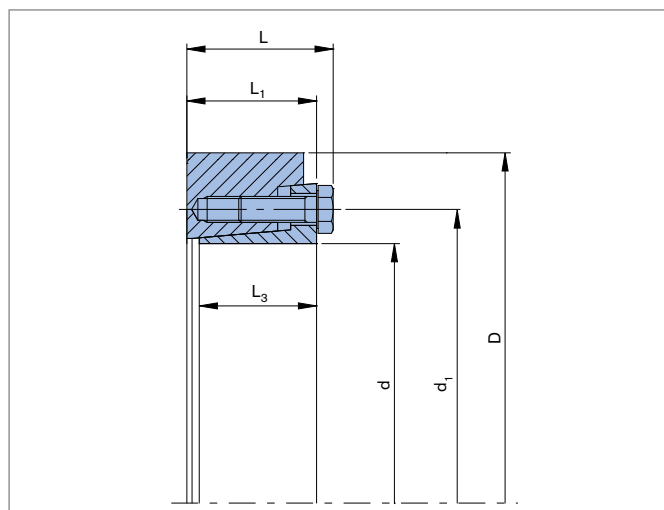
- **Standard design** – for high transmission values.
- **Slit inner ring** – low forces and pressures on hub and shaft.
- **Compensation of small tolerance errors** – please contact our engineers.
- **Maximum reliability** – suitable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Easy replacement** – the RINGFEDER® Shrink Disc is free from any form fit.
- **Easy mounting** – no steps, keyways, splines are required, therefore hubs can be located and locked at any point or angle on the shaft. RINGFEDER® Shrink Discs use standard screws tightened with standard tools. No additional machining or fitting work is required.
- **Short installation time** - cost savings particularly in serial production.
- **Easy removal** – after loosening the locking screws, the RINGFEDER® Shrink Disc will self release and the hub will move freely on the shaft.
- **Low susceptibility to contamination** – when the locking screws are tightened the functional contact surfaces are pressed firmly together and prevent the ingress of dirt and moisture.



Further information on
RINGFEDER® RfN 4181
on www.ringfeder.com

Size-Extended Series of RfN 4161 for Larger Shaft Diameters and Maximum Torques

Route controlled version with defined displacement path. Very good concentricity characteristics through contact by both rings in the clamped condition. The clamping is independent of the screws' friction system. The **RINGFEDER® RfN 4181** series is replaced by the larger **RINGFEDER® RfN 4161** from an internal diameter of 220 mm. The clamping is thus independent of the screws' friction system.



Characteristics

- **Two part shrink disc heavy duty series** – with additional guide mechanism for the inner ring. For the transmission of maximum torques.
- **Highest reliability** – applicable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Fully replaceable** – the **RINGFEDER®** Shrink Discs work without any positive locking.
- **Visual check of the tightening status** – minimisation of faults during assembly.
- **Easy mounting** – **RINGFEDER®** Shrink Discs use standard screws and tightened using standard tools. No additional machining or fitting work is required.
- **Short assembly times** – cost savings particularly in the case of series production.
- **Low susceptibility to contamination** – when the locking screws are tightened the contact (functional) surfaces are pressed firmly together and prevent the ingress of dirt and moisture.
- **Easy adjustability** – no stops, steps, keyways, splines etc. are required therefore, hubs can be located and locked at any point or angle on the shaft.

Further information on
RINGFEDER® RfN 4061 stainless steel
 on www.ringfeder.com

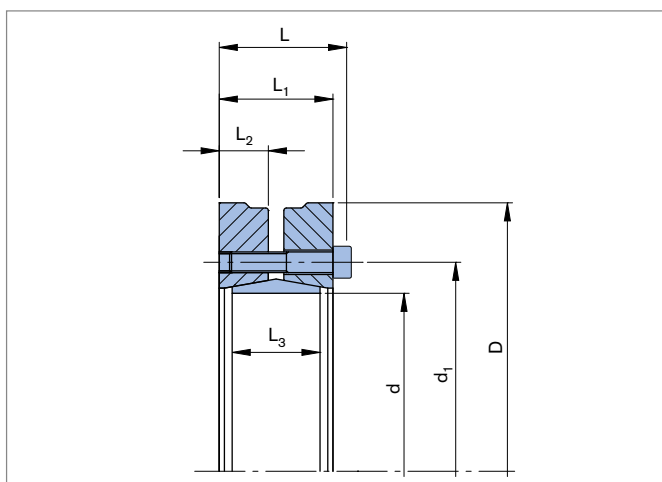


2-part

3-part

Corrosion-Resistant Version of RfN 4061 Made of Robust Stainless Steel

Shrink discs of the rust-free **RINGFEDER® RfN 4061** series comprise forged pressure rings in alloyed steel and high-strength special screws in stainless steel – for the best stress distribution and thus ideal material use with simultaneous corrosion resistance to outside influences. This series is thus the rust-free solution with an enormous capacity in an extraordinarily wide spectrum of applications. It thus realises the same transfer values as the **RINGFEDER® RfN 4061** series. The necessary preload force can be set in a targeted manner to the requirements of the relevant application.



Characteristics

- **Standard series** – High transmission values are possible and by varying the screw tightening torque the shrink disc can be adapted to the design specification.
- **Slit inner ring** – low forces and pressures on hub and shaft.
- **Compensation of small tolerance errors** – please contact our engineers.
- **Maximum reliability** – suitable for static, dynamic and impact loads.
- **Simplified manufacture** – only plain shaft and bore diameters with easily achieved surface finish and tolerances are required.
- **Easy replacement** – the **RINGFEDER®** Shrink Disc is free from any form fit.
- **Easy mounting** – no steps, keyways, splines are required, therefore hubs can be located and locked at any point or angle on the shaft. **RINGFEDER®** Shrink Discs use standard screws tightened with standard tools. No additional machining or fitting work is required.
- **Easy removal** – after loosening the locking screws, the **RINGFEDER®** Shrink Disc will self release and the hub will move freely on the shaft.
- **Low susceptibility to contamination** – when the locking screws are tightened the functional contact surfaces are pressed firmly together and prevent the ingress of dirt and moisture.



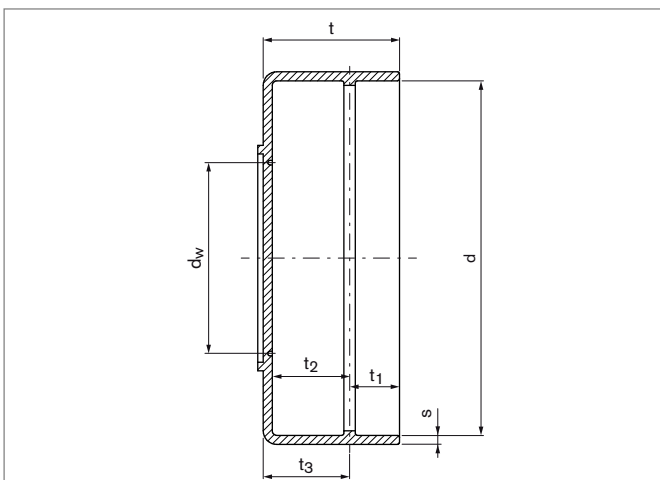
Further information on
RINGFEDER® Safety Covers
on www.ringfeder.com

Suited for Series RfN 4061 and RfN 4161

Specially developed and designed for shrink discs of the two-part series RINGFEDER® RfN 4061 as well as the three-part series RINGFEDER® RfN 4161, original **RINGFEDER® Safety Covers** provide reliable and safe contact protection against screw heads of rotating shrink discs. They are made of high-quality black synthetic material, which features outstanding tear and abrasion resistance as well as excellent media stability.

Characteristics

- Effective, secure contact protection from the screw heads of rotating shrink discs.
- Optimum availability in 13 sizes for shrink discs of the series RINGFEDER® RfN 4061 and RINGFEDER® RfN 4161 up to size 140 x 230 mm.
- Superior product quality thanks to perfect fit and use of high-grade synthetic material with ideal wear and durability properties.
- High degree of user-friendliness due to fast, simple assembly and disassembly.
- Attractive pricing and short delivery times.





ISO Tolerances

Shafts

Nominal diameter of shaft mm		d11 μm		e8 μm		e7 μm		f8 μm		f7 μm		g6 μm		h11 μm		h9 μm		h8 μm		h7 μm	
above	to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
3	6	- 30	- 105	- 20	- 38	- 20	- 32	- 10	- 28	- 10	- 22	- 4	- 12	0	- 75	0	- 30	0	- 18	0	- 12
6	10	- 40	- 130	- 25	- 47	- 25	- 40	- 13	- 35	- 13	- 28	- 5	- 14	0	- 90	0	- 36	0	- 22	0	- 15
10	18	- 50	- 160	- 32	- 59	- 32	- 50	- 16	- 43	- 16	- 34	- 6	- 17	0	- 110	0	- 43	0	- 27	0	- 18
18	30	- 65	- 195	- 40	- 73	- 40	- 61	- 20	- 53	- 20	- 42	- 7	- 20	0	- 130	0	- 52	0	- 33	0	- 21
30	50	- 80	- 240	- 50	- 89	- 50	- 75	- 25	- 64	- 25	- 50	- 9	- 25	0	- 160	0	- 62	0	- 39	0	- 25
50	80	- 100	- 290	- 60	- 106	- 60	- 90	- 30	- 76	- 30	- 60	- 10	- 29	0	- 190	0	- 74	0	- 46	0	- 30
80	120	- 120	- 340	- 72	- 126	- 72	- 107	- 36	- 90	- 36	- 71	- 12	- 34	0	- 220	0	- 87	0	- 54	0	- 35
120	180	- 145	- 395	- 85	- 148	- 85	- 125	- 43	- 106	- 43	- 83	- 14	- 39	0	- 250	0	- 100	0	- 63	0	- 40
180	250	- 170	- 460	- 100	- 172	- 100	- 146	- 50	- 122	- 50	- 96	- 15	- 44	0	- 290	0	- 115	0	- 72	0	- 46
250	315	- 190	- 510	- 110	- 191	- 110	- 162	- 56	- 137	- 56	- 108	- 17	- 49	0	- 320	0	- 130	0	- 81	0	- 52
315	400	- 210	- 570	- 125	- 214	- 125	- 182	- 62	- 151	- 62	- 119	- 18	- 54	0	- 360	0	- 140	0	- 89	0	- 57
400	500	- 230	- 630	- 135	- 232	- 135	- 198	- 68	- 165	- 68	- 131	- 20	- 60	0	- 440	0	- 155	0	- 97	0	- 63
500	630	- 260	- 700	- 145	- 255	- 145	- 215	- 76	- 186	- 76	- 146	- 22	- 66	0	- 440	0	- 175	0	- 110	0	- 70
630	800	- 290	- 790	- 160	- 285	- 160	- 240	- 80	- 205	- 80	- 160	- 24	- 74	0	- 500	0	- 200	0	- 125	0	- 80

Nominal diameter of shaft mm		h6 μm		h5 μm		j6 μm		k6 μm		k5 μm		m6 μm		m5 μm		n6 μm		p6 μm	
above	to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
3	6	0	- 8	0	- 5	+ 7	- 1	-	-	-	-	+ 12	+ 4	+ 9	+ 4	+ 16	+ 8	+ 20	+ 12
6	10	0	- 9	0	- 6	+ 7	- 2	+ 10	+ 1	+ 7	+ 1	+ 15	+ 6	+ 12	+ 6	+ 19	+ 10	+ 24	+ 15
10	18	0	- 11	0	- 8	+ 8	- 3	+ 12	+ 1	+ 9	+ 1	+ 18	+ 7	+ 15	+ 7	+ 23	+ 12	+ 29	+ 18
18	30	0	- 13	0	- 9	+ 9	- 4	+ 15	+ 2	+ 11	+ 2	+ 21	+ 8	+ 17	+ 8	+ 28	+ 15	+ 35	+ 26
30	50	0	- 16	0	- 11	+ 11	- 5	- 18	+ 2	+ 13	+ 2	+ 25	+ 9	+ 20	+ 9	+ 33	+ 17	+ 42	+ 26
50	80	0	- 19	0	- 13	+ 12	- 7	+ 21	+ 2	+ 15	+ 2	+ 30	+ 11	+ 24	+ 11	+ 39	+ 20	+ 51	+ 32
80	120	0	- 22	0	- 15	+ 13	- 9	+ 25	+ 3	+ 18	+ 3	+ 35	+ 13	+ 28	+ 13	+ 45	+ 23	+ 59	+ 37
120	180	0	- 25	0	- 18	+ 14	- 11	+ 28	+ 3	+ 21	+ 3	+ 40	+ 15	+ 33	+ 15	+ 52	+ 27	+ 68	+ 43
180	250	0	- 29	0	- 20	+ 16	- 13	+ 33	+ 4	+ 24	+ 4	+ 46	+ 17	+ 37	+ 17	+ 60	+ 31	+ 79	+ 50
250	315	0	- 32	0	- 23	+ 16	- 16	+ 36	+ 4	+ 27	+ 4	+ 53	+ 20	+ 43	+ 20	+ 66	+ 34	+ 88	+ 56
315	400	0	- 36	0	- 25	+ 18	- 18	+ 40	+ 4	+ 29	+ 4	+ 57	+ 21	+ 46	+ 21	+ 73	+ 37	+ 98	+ 62
400	500	0	- 40	0	- 27	+ 20	- 20	+ 45	+ 5	+ 32	+ 5	+ 63	+ 23	+ 50	+ 23	+ 80	+ 40	+ 108	+ 68
500	630	0	- 44	0	- 28	-	-	+ 44	0	-	-	+ 70	+ 26	-	-	+ 88	+ 44	+ 122	+ 78
630	800	0	- 50	0	- 32	-	-	+ 50	0	-	-	+ 80	+ 30	-	-	+ 100	+ 50	+ 138	+ 88



Bores

Nominal diameter of bore		D11		E8		E7		F8		F7		G7		H11		H9		H8		H7	
mm		μm		μm		μm		μm		μm		μm		μm		μm		μm		μm	
above	to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
3	6	+ 105	+ 30	+ 38	+ 20	+ 32	+ 20	+ 28	+ 10	+ 22	+ 10	+ 16	+ 4	+ 75	0	+ 30	0	+ 18	0	+ 12	0
6	10	+ 130	+ 40	+ 47	+ 25	+ 40	+ 25	+ 35	+ 10	+ 28	+ 13	+ 20	+ 5	+ 90	0	+ 36	0	+ 22	0	+ 15	0
10	18	+ 160	+ 50	+ 59	+ 32	+ 50	+ 32	+ 43	+ 12	+ 34	+ 16	+ 24	+ 6	+ 110	0	+ 43	0	+ 27	0	+ 18	0
18	30	+ 195	+ 65	+ 73	+ 40	+ 61	+ 40	+ 53	+ 15	+ 41	+ 20	+ 28	+ 7	+ 130	0	+ 52	0	+ 33	0	+ 21	0
30	50	+ 240	+ 80	+ 89	+ 50	+ 75	+ 50	+ 64	+ 18	+ 50	+ 25	+ 34	+ 9	+ 160	0	+ 62	0	+ 39	0	+ 25	0
50	80	+ 290	+ 100	+ 106	+ 60	+ 90	+ 60	+ 76	+ 21	+ 60	+ 30	+ 40	+ 10	+ 190	0	+ 74	0	+ 46	0	+ 30	0
80	120	+ 340	+ 120	+ 126	+ 72	+ 107	+ 72	+ 90	+ 25	+ 71	+ 36	+ 47	+ 12	+ 220	0	+ 87	0	+ 54	0	+ 35	0
120	180	+ 395	+ 145	+ 148	+ 85	+ 125	+ 85	+ 106	+ 28	+ 83	+ 43	+ 54	+ 14	+ 250	0	+ 100	0	+ 63	0	+ 40	0
180	250	+ 460	+ 170	+ 172	+ 100	+ 146	+ 100	+ 122	+ 33	+ 96	+ 50	+ 61	+ 15	+ 290	0	+ 115	0	+ 72	0	+ 46	0
250	315	+ 510	+ 190	+ 191	+ 110	+ 162	+ 110	+ 137	+ 36	+ 108	+ 56	+ 69	+ 17	+ 320	0	+ 130	0	+ 81	0	+ 52	0
315	400	+ 570	+ 210	+ 214	+ 125	+ 182	+ 125	+ 151	+ 40	+ 119	+ 62	+ 75	+ 18	+ 360	0	+ 140	0	+ 89	0	+ 57	0
400	500	+ 630	+ 230	+ 232	+ 135	+ 198	+ 135	+ 165	+ 45	+ 131	+ 68	+ 83	+ 20	+ 400	0	+ 155	0	+ 97	0	+ 63	0
500	630	+ 700	+ 260	+ 255	+ 145	+ 215	+ 145	+ 186	+ 76	+ 146	+ 76	+ 92	+ 22	+ 440	0	+ 175	0	+ 110	0	+ 70	0
630	800	+ 790	+ 290	+ 285	+ 160	+ 240	+ 160	+ 205	+ 80	+ 160	+ 80	+ 104	+ 24	+ 500	0	+ 200	0	+ 125	0	+ 80	0

Nominal diameter of bore		H6		J7		J6		K7		K6		M7		M6		N7		N6		P7	
mm		μm		μm		μm		μm		μm		μm		μm		μm		μm		μm	
above	to	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower	upper	lower
3	6	+ 8	0	+ 5	- 7	+ 4	- 4	-	-	-	-	0	- 12	- 1	- 9	- 4	- 16	- 5	- 13	- 8	- 20
6	10	+ 9	0	+ 8	+ 7	+ 5	- 4	+ 5	- 10	+ 2	- 7	0	- 15	- 3	- 12	- 4	- 19	- 7	- 16	- 9	- 24
10	18	+ 11	0	+ 10	- 8	+ 6	- 5	+ 6	- 12	+ 2	- 9	0	- 18	- 4	- 15	- 5	- 23	- 9	- 20	- 11	- 29
18	30	+ 13	0	+ 12	- 9	+ 8	- 5	+ 6	- 15	+ 2	- 11	0	- 21	- 4	- 17	- 7	- 28	- 11	- 24	- 14	- 35
30	50	+ 16	0	+ 14	- 11	+ 10	- 6	+ 7	- 18	+ 3	- 13	0	- 25	- 4	- 20	- 8	- 33	- 12	- 28	- 17	- 42
50	80	+ 19	0	+ 18	- 12	+ 13	- 6	+ 9	- 21	+ 4	- 15	0	- 30	- 5	- 24	- 9	- 39	- 14	- 33	- 21	- 51
80	120	+ 22	0	+ 22	- 13	+ 16	- 6	+ 10	- 25	+ 4	- 18	0	- 35	- 6	- 28	- 10	- 45	- 16	- 38	- 24	- 59
120	180	+ 25	0	+ 26	- 14	+ 18	- 7	+ 12	- 28	+ 4	- 21	0	- 40	- 8	- 33	- 12	- 52	- 20	- 45	- 28	- 68
180	250	+ 29	0	+ 30	- 16	+ 22	- 7	+ 13	- 33	+ 5	- 24	0	- 46	- 8	- 37	- 14	- 60	- 22	- 51	- 33	- 79
250	315	+ 32	0	+ 36	- 16	+ 25	- 7	+ 16	- 36	+ 5	- 27	0	- 52	- 9	- 41	- 14	- 66	- 25	- 57	- 36	- 88
315	400	+ 36	0	+ 39	- 18	+ 29	- 7	+ 17	- 40	+ 7	- 29	0	- 57	- 10	- 46	- 16	- 73	- 26	- 62	- 41	- 98
400	500	+ 40	0	+ 43	- 20	+ 33	- 7	+ 18	- 45	+ 8	- 32	0	- 63	- 10	- 50	- 17	- 80	- 27	- 67	- 45	- 108
500	630	+ 44	0	-	-	-	-	0	- 70	0	- 44	- 26	- 96	- 26	- 70	- 44	- 114	- 44	- 88	- 78	- 148
630	800	+ 50	0	-	-	-	-	0	- 80	0	- 50	- 30	- 110	- 30	- 80	- 50	- 130	- 50	- 100	- 88	- 168



Shrink Discs & Shrink Discs stainless steel **RINGFEDER®**

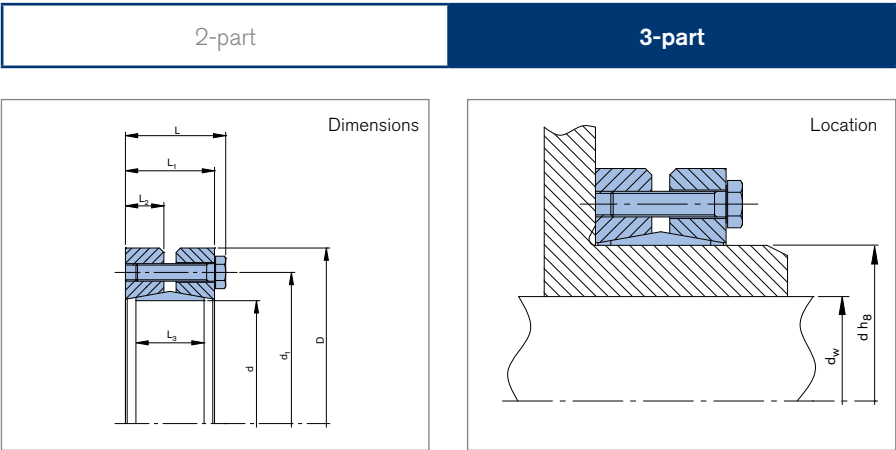
Tables & Values



Shrink Discs

RINGFEDER® RfN 4051

Light Series for Medium Transmission Values, Ideal for Thin-Walled Hubs and Shafts



Shrink Discs dimensions									Transmissible torques or axial forces				Locking screws ISO 4014/4017 - 10.9				
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	T _A	T	F _{ax}	P	σ _v	n _{Sc}	Thread	Gw	T _{max}
mm			mm		mm				Nm	Nm	kN	N/mm ²	N/mm ²			kg	Nm
125	x	185	95	158	58	51	22	39	59	10.550	220	191	278	8	M10	5,1	13.200
			100							12.100	240		280				15.125
			105							13.800	260		288				17.250
140	x	220	110	175	58	51	22	39	59	14.800	265	192	268	9	M10	8	18.500
			120							18.640	310		281				23.300
			125							20.500	325		315				25.625
155	x	245	130	192	58	51	22	39	59	24.000	365	212	293	11	M10	10	30.000
			135							26.400	390		306				33.000
			140							29.000	410		334				36.250
165	x	260	135	210	70	62	26	46	100	32.000	475	224	298	10	M12	14	40.000
			140							35.200	500		308				44.000
			145							38.500	530		327				48.125
175	x	275	145	220	70	62	26	46	100	39.000	535	232	302	11	M12	14,7	48.750
			150							42.400	560		313				53.000
			155							46.000	590		334				57.500
185	x	295	155	225	70	62	26	46	100	46.600	600	240	307	12	M12	17,2	58.250
			160							50.300	625		319				62.875
			165							54.000	650		341				67.500
195	x	315	165	237	80	72	31	56	100	63.000	760	233	306	15	M12	23,8	78.750
			170							67.700	795		323				84.625
			175							72.500	825		355				90.625
200	x	330	175	242	80	72	31	56	100	74.000	850	243	334	16	M12	26,8	92.500
			180							79.500	890		368				99.375
			185							84.500	915		440				105.625

To continue see next page

Shrink Discs RINGFEDER® RfN 4051

Shrink Discs dimensions							T _A	Transmissible torques or axial forces		P	σ _V	Locking screws ISO 4014/4017 - 10.9		G _w	T _{max}
d	x	D	d _w	d ₁	L	L ₁		T	F _{ax}			n _{sc}	Thread		
mm			mm		mm		Nm	Nm	kN	N/mm ²	N/mm ²			kg	Nm
220	x	345	180	265	94	84	36	66	250	220	277	10	M16	32	103.500
			190												116.875
			200												131.250
240	x	370	200	290	94	84	36	66	250	243	304	12	M16	36	141.250
			210												159.375
			215												168.125
260	x	395	220	310	102	92	40	72	250	240	303	14	M16	48	186.250
			230												206.250
			235												216.250
280	x	425	230	333	114	104	46	84	250	218	270	16	M16	60	213.750
			240												236.250
			250												260.000
300	x	460	250	358	114	104	46	84	250	229	279	18	M16	70	268.750
			260												292.500
			270												318.750
320	x	495	270	378	116	106	48	84	250	239	293	20	M16	84	325.000
			280												355.000
			290												382.500
340	x	535	290	402	116	106	48	84	250	236	288	21	M16	100	375.000
			300												405.000
			305												421.250
350	x	545	300	413	135	122	54	100	490	230	292	16	M16	120	465.000
			305												481.250
			310												500.000
360	x	555	300	423	135	122	54	100	490	223	270	16	M20	125	450.000
			310												485.000
			320												518.750
380	x	585	320	442	149	136	60	112	490	213	268	18	M20	150	543.750
			325												563.750
			330												583.750
390	x	595	330	452	149	136	60	112	490	230	285	20	M20	156	631.250
			340												675.000
			350												721.250
400	x	615	340	462	149	136	60	112	490	236	291	21	M20	164	687.500
			350												733.750
			360												782.500
420	x	630	350	485	157	144	64	120	490	219	265	22	M20	185	722.500
			360												771.250
			370												818.750
440	x	660	370	505	157	144	64	120	490	229	274	24	M20	205	846.250
			380												898.750
			390												952.500
460	x	685	390	527	171	158	71	132	490	232	283	28	M20	235	1.050.000
			400												1.112.500
			410												1.170.000

To continue see next page

Shrink Discs RINGFEDER® RfN 4051

Shrink Discs dimensions										Transmissible torques or axial forces				Locking screws ISO 4014/4017 - 10.9			
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	T _A	T	F _{ax}	P	σ _v	n _{Sc}	Thread	Gw	T _{max}
mm			mm		mm				Nm	Nm	kN	N/mm ²	N/mm ²			kg	Nm
480	x	715	410	547	171	158	71	132	490	891.000	4.350	222	275	28	M20	255	1.113.750
			420							941.000	4.480		290				1.176.250
			425							966.000	4.548		301				1.207.500
500	x	750	425	567	171	158	71	132	490	986.000	4.645	228	275	30	M20	285	1.232.500
			430							1.013.000	4.712		281				1.266.250
			440							1.066.000	4.845		297				1.332.500

More sizes on request

Explanation

d = Inner diameter	L₂ = Thrust ring width	P = Hub surface pressure
D = Outer diameter	L₃ = Width of ring	σ_v = Equivalent stress in the hub
d_w = Solid shaft diameter	L_B = Width of the half Shrink Disc	n_{Sc} = Quantity of screws
d₁ = Pitch circle diameter	T_A = Tightening torque of the clamping screws	D_G = Thread
L = Overall length	T = Transmissible torque at given T _A	Gw = Weight
L₁ = Overall length (without screws)	F_{ax} = Transmissible axial force	T_{max} = Max. transmissible torque

Ordering example

Series	d	D
RfN 4051	420	630

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Clearances considered for the calculation of the function values

Technical information

- Surface finishes: For shaft $R_a \leq 3,2 \mu m$
- Tolerances: For shaft see table
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ ($\mu_{tot} = 0,1$). The tapered cones are lubricated using MoS₂ ($\mu = 0,05$). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction $\mu = 0,12$. The hub and shaft materials have a modulus of elasticity of 210,000 N/mm². (Lower values result in increased values for T and Fax with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Further information on
RINGFEDER® RfN 4051
 on www.ringfeder.com

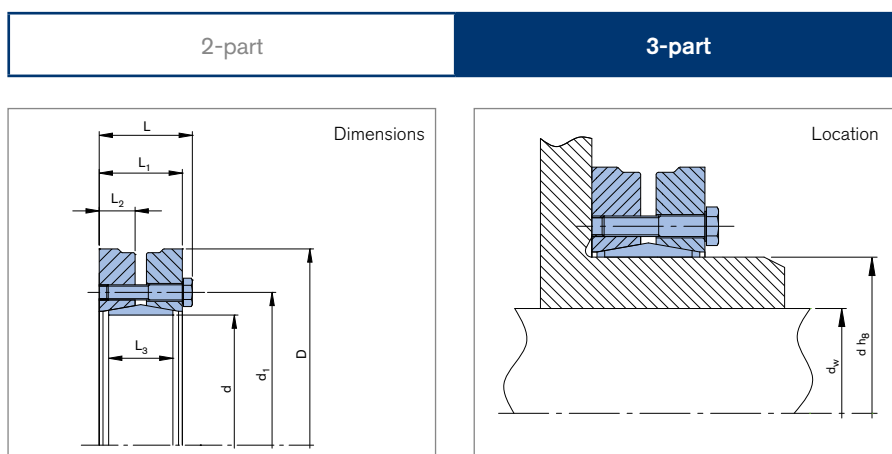
Disclaimer of liability

All technical details and notes are non-binding and cannot be used as a basis for legal claims. The user is obligated to determine whether the represented products meet his requirements. We reserve the right carry out modifications at any time in the interests of technical progress.

Shrink Discs

RINGFEDER® RfN 4061

Universally Applicable Series for Smaller Shaft Diameters and High Torques



Shrink Discs dimensions											Transmissible torques or axial forces				Locking screws			
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B	T _A	T	F _{ax}	P	σ _v	n _{Sc}	D _G	G _w	T _{max}
mm			mm	mm	mm	mm	mm	mm		Nm	Nm	kN	N/mm²	N/mm²		mm	kg	Nm
14	x	37	10	24	14,8	12	5	9	9,5	2,4	30	8	278	415	3	M4 ¹⁾	0,1	37,5
			11								37	8		474				46
			12								48	10		557				60
16	x	41	12	27	18,5	15	6,25	12	9,5	4	70	15	336	509	4	M5	0,1	90
			13								90	18		575				110
			14								110	20		774				130
18	x	44	14	29	18,5	15	6,25	12	9,5	4	90	16	299	459	4	M5	0,2	110
			15								100	18		523				130
			16								120	20		705				160
20	x	46	15	32	21	17,5	7	12	11,5	4	110	20	336	462	5	M5	0,2	140
			16								140	22		497				170
			17								160	24		580				200
21	x	50	16	36	22,5	19	8	15	11,8	5	200	31	384	534	6	M5	0,2	250
			17								230	34		602				290
			18								260	37		746				330
24	x	50	19	36	22,5	19	8	15	11,8	5	240	32	336	495	6	M5	0,2	300
			20								270	35		554				340
			21								300	38		679				390
30	x	52	24	41,5	26	22,5	9,5	18	12,8	5	350	38	261	390	7	M5	0,2	450
			25								400	41		426				500
			26								440	43		492				560
36	x	72	28	52	27,5	23,5	10	18	13,8	12	590	53	303	390	5	M6	0,5	730
			30								690	58		438				860
			31								700	58		536				890

¹⁾ Different quality of screws. ISO 4014/4017 - 8.8

To continue see next page

Shrink Discs RINGFEDER® RfN 4061

Shrink Discs dimensions										T _A	Transmissible torques or axial forces		P	σ _v	Locking screws		G _w	T _{max}
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B		T	F _{ax}			ISO 4014/4017 - 10.9			
															n _{Sc}	D _G		
mm				mm	mm	mm	mm	mm	mm	Nm	kN	N/mm ²	N/mm ²		mm		Nm	
38	x	72	29	55	30	26	10,5	21	15,2	12	700	62	295	378	6	M6	0,5	890
			30								770	65		394				970
			31								780	63		474				980
40	x	72	30	57	28,5	24,5	10,5	19	14,8	12	720	61	310	375	6	M6	0,5	900
			31								730	59		450				910
			32								790	62		460				990
44	x	80	32	63	30	26	11	20	15,3	12	800	63	312	429	7	M6	0,5	1000
			35								1000	73		444				1250
			36								1050	76		458				1350
48	x	80	36	68	30	26	11	22	15,8	12	900	65	260	371	7	M6	0,6	1150
			38								1050	72		380				1350
			40								1200	78		403				1550
50	x	90	38	70	31,5	27,5	12	22,5	16,3	12	1350	89	314	418	9	M6	0,9	1650
			40								1500	96		433				1900
			42								1700	103		467				2150
55	x	100	42	75	34,5	30,5	13	23	17,8	12	1300	78	248	343	8	M6	1,1	1600
			45								1550	87		359				1950
			48								1800	96		410				2300
62	x	110	48	86	34,5	30,5	13	23	17,8	12	2400	126	330	407	12	M6	1,3	3000
			50								2650	133		419				3300
			52								2800	136		482				3500
68	x	115	50	86	34,5	30,5	13	23,5	17,8	12	1900	95	245	314	10	M6	1,4	2350
			55								2250	104		367				2850
			60								2850	121		411				3600
75	x	138	55	100	37,8	32,5	14	25	19,7	30	2650	121	277	377	7	M8	2,3	3300
			60								3300	139		382				4150
			65								4050	158		416				5100
80	x	145	60	100	37,8	32,5	14	25	19,7	30	3200	126	259	353	7	M8	2,5	4000
			65								3900	143		358				4900
			70								4600	160		392				5750
85	x	155	60	114	45,8	40,5	16	30	23	30	4850	189	325	404	11	M8	3,5	6050
			65								5800	212		407				7250
			70								6800	235		427				8500
90	x	155	65	114	44,5	39	17	30	23	30	4800	174	274	353	10	M8	3,3	6000
			70								6050	195		356				7550
			75								7300	215		372				9150
95	x	170	65	127	52,5	47,2	19	34	23,5	30	5350	195	275	349	12	M8	4,7	6700
			70								6750	217		349				8450
			75								8150	240		355				10200
100	x	170	70	127	52,5	47,2	19	34	25,5	30	6950	202	261	331	12	M8	4,5	8700
			75								7600	223		331				9500
			80								9100	245		338				11350
110	x	185	75	145	59,4	53	23	42	28,5	59	8150	259	254	316	10	M10	6,3	10150
			80								10100	285		316				12600
			85								12200	296		357				15250
115	x	185	80	145	62,4	56	23	42	32	59	9500	267	243	302	10	M10	6,1	11850
			90								12100	302		342				15100
			95								14050	329		353				17550

To continue see next page

Shrink Discs RINGFEDER® RfN 4061

Shrink Discs dimensions										T _A	Transmissible torques or axial forces		P	σ _v	Locking screws ISO 4014/4017 - 10.9		G _w	T _{max}
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B		T	F _{ax}			n _{Sc}	D _G		
mm			mm	mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²		mm	kg	Nm
125	x	215	85	160	60,4	54	23	42	32	59	11050	300	269	354	12	M10	8,7	13800
			90								13100	327		352				16350
			95								15150	355		352				18950
140	x	230	95	175	68	60,5	26	46	35,5	100	15100	365	263	336	10	M12	10,6	18850
			100								17550	395		335				21900
			105								20000	424		335				25000
155	x	265	105	192	72,5	64,5	28	50	37,2	100	22000	447	263	320	12	M12	15	27500
			110								25000	478		320				31250
			115								28000	509		322				35000
165	x	290	115	210	81	71	31	56	40,5	250	31400	601	280	334	8	M16	21,7	39300
			120								35500	637		335				44400
			125								39400	664		348				49250
175	x	300	125	220	81	71	31	56	40,5	250	36000	605	261	334	8	M16	22	45000
			130								41000	639		321				51250
			135								45000	675		324				56250
185	x	330	135	236	96,4	86,4	38,2	71	48	250	52500	786	246	307	10	M16	36	65600
			140								57350	828		310				71650
			145								62400	870		314				78000
195	x	350	140	246	96	86	38,2	71	48	250	65950	943	280	332	12	M16	40	82450
			150								77600	1035		338				97000
			155								83750	1081		345				104700
200	x	350	150	246	96	86	38,2	71	48	250	75000	1000	273	326	12	M16	39	93750
			155								81000	1045		330				101200
			160								87200	1091		337				109000

More sizes on request
To continue see next page

Shrink Discs RINGFEDER® RfN 4061

Explanation

d = Inner diameter	L₂ = Thrust ring width	P = Hub surface pressure
D = Outer diameter	L₃ = Width of ring	σ_v = Equivalent stress in the hub
d_w = Solid shaft diameter	L_B = Width of the half Shrink Disc	n_{sc} = Quantity of screws
d₁ = Pitch circle diameter	T_A = Tightening torque of the clamping screws	D_G = Thread
L = Overall length	T = Transmissible torque at given T _A	G_w = Weight
L₁ = Overall length (without screws)	F_{ax} = Transmissible axial force	T_{max} = Max. transmissible torque

Ordering example

Series	d	D	Version
RfN 4061	185	330	
RfN 4061	185	330	N

N = Nickel plated series

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Clearances considered for the calculation of the function values

Technical information

- Surface finishes: For shaft $R_a \leq 3,2 \mu\text{m}$
- Tolerances: For shaft see table
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ ($\mu_{\text{tot}} = 0,1$). The tapered cones are lubricated using MoS₂ ($\mu = 0,05$). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction $\mu = 0,12$. The hub and shaft materials have a modulus of elasticity of 210,000 N/mm². (Lower values result in increased values for T and Fax with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Safety Covers

As an effective, safe contact protection against screw heads of rotating shrink discs, original RINGFEDER® Safety Covers made of high-quality synthetic material are available for series RINGFEDER® RfN 4061 up to size 140 x 230 mm.

Further information on
RINGFEDER® RfN 4061 on
www.ringfeder.com

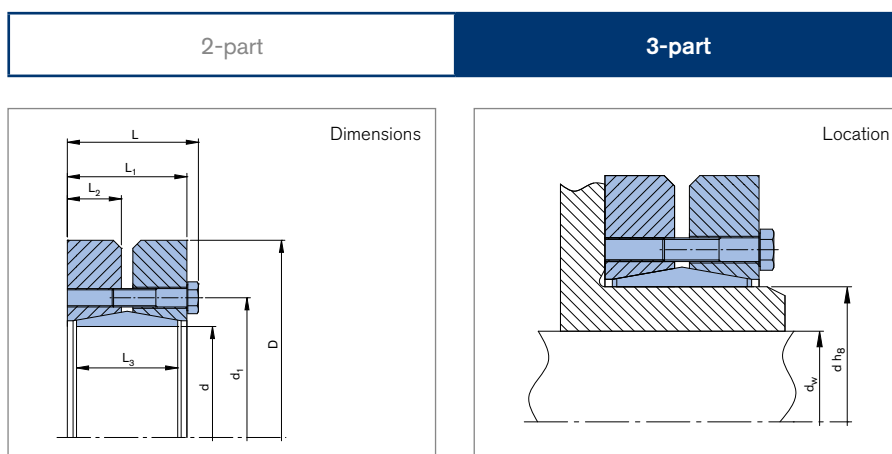
Disclaimer of liability

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Shrink Discs

RINGFEDER® RfN 4071

Extended Series of RfN 4061 for Larger Shaft Diameters and Highest Transmission Values



Shrink Discs dimensions										Transmissible torques or axial forces		P	σ_v	Locking screws		Gw	T_{max}
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B	T _A	T	F _{ax}		n _{Sc}	D _G		
mm			mm	mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²		mm	kg	Nm
220	x	370	160	270	114	104	47	88	59,5	250	95000	1190	248	15	M16	54	118750
			165								102000	1239					127500
			170								110000	1290					137500
240	x	405	170	295	122	109	49	92	62	490	120000	1464	272	12	M20	67	150000
			180								138000	1576					172500
			190								156000	1675					195000
260	x	430	190	321	133	120	54	103	67,5	490	164000	1760	262	14	M20	82	205000
			200								184000	1880					230000
			210								205000	2010					256250
280	x	460	210	346	147	134	60	114	76,5	490	217000	2090	251	16	M20	102	271250
			220								244000	2220					305000
			230								270000	2350					337500
300	x	485	230	364	155	142	64	122	79,5	490	275000	2431	246	18	M20	118	343750
			240								295000	2567					368750
			245								315000	2636					393750
320	x	520	240	386	155	142	64	122	79,5	490	312000	2647	257	20	M20	131	390000
			250								340000	2786					425000
			260								374000	2900					467500
340	x	570	250	408	169	156	71	134	86,5	490	390000	3119	264	24	M20	186	487500
			260								422500	3249					528125
			270								460000	3400					575000
350	x	580	270	432	175	162	73	140	89,5	490	442000	3276	245	24	M20	195	552500
			280								480000	3430					600000
			285								500000	3500					625000

To continue see next page

Shrink Discs RINGFEDER® RfN 4071

Shrink Discs dimensions											Transmissible torques or axial forces				Locking screws			
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B	T _A	T	F _{ax}	P	σ _v	ISO 4014/4017 - 10.9		G _w	T _{max}
mm			mm	mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm²	N/mm²	n _{Sc}	D _G	kg	Nm
360	x	590	280								463000	3310		282	24	M20	204	578750
			290	432	175	162	73	140	89,5	490	502000	3461	238	292				627500
			295								522000	3536		298				652500
380	x	645	290								567000	3910		300	20	M24	239	708750
			300	458	183	168	76	144	92,5	840	610000	4080	263	307				762500
			310								658000	4248		320				822500
390	x	660	300								624000	4160		305	21	M24	260	780000
			310	468	183	168	76	144	92,5	840	671000	4330	270	314				838750
			320								718000	4484		331				897500
400	x	680	315								670000	4260		302	21	M24	280	837500
			320	480	183	168	76	144	92,5	840	695000	4345	263	310				868750
			330								744000	4500		324				930000
420	x	690	330								780000	4850		295	24	M24	316	975000
			340	504	203	188	86	164	106,5	840	840000	5040	251	306				1050000
			350								900000	5220		322				1125000
440	x	750	340								806000	4740		267	24	M24	408	1007500
			350	527	217	202	91	177	113,5	840	860000	4910	223	274				1075000
			360								917000	5090		285				1146250
460	x	770	360								1000000	5670		293	28	M24	420	1250000
			370	547	217	202	91	177	113,5	840	1070000	5860	248	301				1337500
			380								1400000	6050		314				1750000
480	x	800	380								1170000	6150		282	30	M24	505	1462500
			390	570	228	213	96	188	119	840	1240000	6350	240	292				1550000
			400								1310000	6550		306				1637500
500	x	850	400								1312000	6560		284	24	M27	575	1640000
			410	590	230	213	96	188	119	1250	1380000	6730	242	297				1725000
			420								1455000	6930		311				1818750

More sizes on request
To continue see next page

Shrink Discs RINGFEDER® RfN 4071

Explanation

d = Inner diameter	L₂ = Thrust ring width	P = Hub surface pressure
D = Outer diameter	L₃ = Width of ring	σ_v = Equivalent stress in the hub
d_w = Solid shaft diameter	L_B = Width of the half Shrink Disc	n_{Sc} = Quantity of screws
d₁ = Pitch circle diameter	T_A = Tightening torque of the clamping screws	D_G = Thread
L = Overall length	T = Transmissible torque at given T _A	Gw = Weight
L₁ = Overall length (without screws)	F_{ax} = Transmissible axial force	T_{max} = Max. transmissible torque

Ordering example

Series	d	D
RfN 4071	420	520

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Technical information

- Surface finishes: For shaft R_a ≤ 3,2 μm
- Tolerances: For shaft see table
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ (μ_{tot} = 0,1). The tapered cones are lubricated using MoS₂ (μ = 0,05). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction μ = 0,12. The hub and shaft materials have a modulus of elasticity of 210,000 N/mm². (Lower values result in increased values for T and Fax with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Clearances considered for the calculation of the function values

Further information on
RINGFEDER® RfN 4071 on
www.ringfeder.com

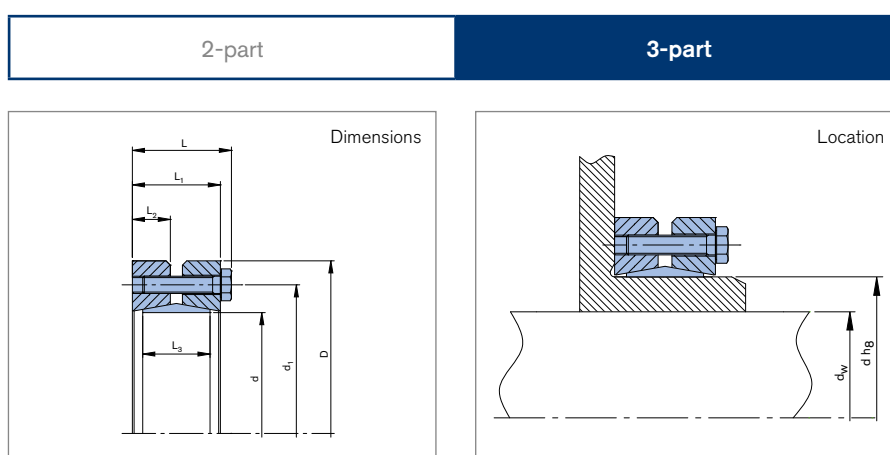
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Shrink Discs

RINGFEDER® RfN 4073

Smallest Series with Minimum Moment of Inertia, Ideal for Lower Transmission Values



Shrink Discs dimensions										Transmissible torques or axial forces				Locking screws				
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	T _A	T	F _{ax}	P	σ _v	ISO 4014/4017 - 10.9	n _{Sc}	D _G	G _w	T _{max}
mm			mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²			mm	kg	Nm
14	x	34	9	24	14	12	5,0	9	2,4	9	2,5	222	389	3	M4 ¹⁾	0,1	18	
			10							14	3,5		372				26	
			11							20	4,6		361				35	
16	x	42	11	30	14,8	12	5,0	9	2,4	32	7,2	264	408	4	M4 ¹⁾	0,1	40	
			12							41	8,5		414				51	
			13							52	9,9		440				64	
20	x	47	14	34	17,5	14	6,0	10	3	41	7,3	193	310	4	M5	0,13	51	
			15							51	8,4		311				64	
			16							62	9,6		320				78	
22	x	50	16	37	18,5	15	6,5	10	3	68	10,5	219	320	5	M5	0,16	85	
			17							80	11,5		326				100	
			18							94	13,0		341				118	
24	x	50	18	39	18,5	15	6,5	10	5	185	26,0	274	503	5	M5	0,16	231	
			19							205	28,0		543				256	
			20							235	30,0		581				293	
28	x	56	20	43	18,5	15	6,5	10	3	77	9,6	172	270	5	M5	0,18	96	
			22							103	11,5		271				129	
			24							132	13,5		289				165	
31	x	60	24	46	18,5	15	6,5	10	3	110	11,0	156	244	5	M5	0,2	138	
			25							123	12,0		246				154	
			27							154	14,0		264				193	
36	x	66	28	52	18,5	15	6,5	10	3	161	14,0	161	233	6	M5	0,24	201	
			30							194	16,0		239				243	
			32							215	16,5		328				269	

¹⁾ Different quality of screws. ISO 4014/4017 - 8.8

To continue see next page

Shrink Discs RINGFEDER® RfN 4073

Shrink Discs dimensions										Transmissible torques or axial forces				Locking screws			
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	T _A	T	F _{ax}	P	σ _v	ISO 4014/4017 - 10.9	D _G	G _w	T _{max}
mm			mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²		mm	kg	Nm
40	x	68	33	55	18,5	15	6,5	10	4	265	20,0	194	325	6	M5	0,23	331
			34							290	21,0		329				363
			35							320	22,5		336				396
46	x	80	38	63	22,5	19	8,0	14	4	400	26,0	160	278	8	M5	0,44	503
			40							470	29,0		288				589
			42							550	32,5		326				683
51	x	86	42	68,5	22,5	19	8,0	14	4	440	26,0	144	249	8	M5	0,49	550
			44							510	28,5		255				640
			45							550	30,0		261				680
56	x	91	46	73	22,5	19	8,0	14	4	560	30,0	148	241	9	M5	0,52	690
			48							630	32,5		245				790
			50							710	35,0		258				890
61	x	96	52	77	22,5	19	8,0	14	4	710	34,0	151	285	10	M5	0,56	890
			54							810	37,0		291				1010
			56							910	40,0		309				1130
66	x	100	58	82	22,5	19	8,0	14	4	850	36,5	140	266	10	M5	0,57	1070
			60							950	39,5		276				1190
			62							1060	42,5		308				1320
70	x	110	62	90	27,5	24	10,0	18	6	1410	56,5	153	279	10	M5	0,93	1770
			64							1560	60,5		300				1950
			65							1630	62,5		322				2040
75	x	114	66	93	27,5	24	10,0	18	6	1480	55,0	142	256	10	M5	0,93	1840
			68							1620	59,0		268				2020
			70							1770	63,0		301				2210
80	x	120	71	101	27,5	24	10,0	18	6	2000	70,0	161	269	12	M5	1,04	2500
			73							2160	74,0		285				2700
			75							2330	77,5		329				2920
85	x	128	76	105	32	28	11,5	22	12	2370	77,5	137	246	8	M6	1,41	2960
			78							2560	82,0		266				3200
			80							2760	86,0		316				3450
94	x	140	82	119	32	28	11,5	22	12	2300	69,5	124	253	8	M6	1,66	2870
			85							2600	76,0		262				3250
			88							2920	83,0		289				3660
105	x	150	92	128	32	28	11,5	22	12	3000	81,0	125	239	9	M6	1,77	3750
			95							3330	87,0		246				4160
			98							3680	93,5		266				4600
112	x	158	100	135	32	28	11,5	22	12	3390	84,5	117	225	9	M6	1,91	4240
			104							3850	92,5		241				3570
			106							4100	96,0		264				5120
120	x	164	106	141	36	32	13,0	25	12	3900	91,5	107	208	10	M6	2,2	4870
			110							4400	100,0		217				5500
			112							4670	104,0		230				5830
130	x	172	115	151	36	32	13,0	25	12	4250	99,0	99	191	10	M6	2,21	5320
			120							4890	101,5		202				6110
			122							5100	104,0		225				6380
140	x	182	125	161	36	32	13,0	25	12	5690	135,0	110	208	12	M6	2,4	7110
			128							6140	119,5		213				7670
			130							6450	124,0		220				8060

To continue see next page

Shrink Discs RINGFEDER® RfN 4073

Shrink Discs dimensions									Transmissible torques or axial forces		P	σ_v	Locking screws ISO 4014/4017 - 10.9			
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	T _A	T	F _{ax}		n _{Sc}	D _G	G _w	T _{max}
mm			mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²	mm	kg	Nm
150	x	194	135	171	36	32	13,0	25	12	6280	116,0	103	194	M6	2,7	7840
			138							6730	121,0		200			8420
			140							7050	125,0		206			8810
160	x	204	142	181	36	32	13,0	25	12	6360	111,0	96	179	M6	2,8	7940
			145							6800	117,0		182			8500
			148							7260	122,0		187			9070

More sizes on request
To continue see next page

Shrink Discs RINGFEDER® RfN 4073

Explanation

d = Inner diameter	L₂ = Thrust ring width	P = Hub surface pressure
D = Outer diameter	L₃ = Width of ring	σ_v = Equivalent stress in the hub
d_w = Solid shaft diameter	L_B = Width of the half Shrink Disc	n_{sc} = Quantity of screws
d₁ = Pitch circle diameter	T_A = Tightening torque of the clamping screws	D_G = Thread
L = Overall length	T = Transmissible torque at given T _A	Gw = Weight
L₁ = Overall length (without screws)	F_{ax} = Transmissible axial force	T_{max} = Max. transmissible torque

Ordering example

Series	d	D
RfN 4073	46	80

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Clearances considered for the calculation of the function values

Technical information

- Surface finishes: For shaft $R_a \leq 3,2 \mu\text{m}$
- Tolerances: For shaft see table
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ ($\mu_{\text{tot}} = 0,1$). The tapered cones are lubricated using MoS₂ ($\mu = 0,05$). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction $\mu = 0,12$. The hub and shaft materials have a modulus of elasticity of 210,000 N/mm². (Lower values result in increased values for T and Fax with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Further information on
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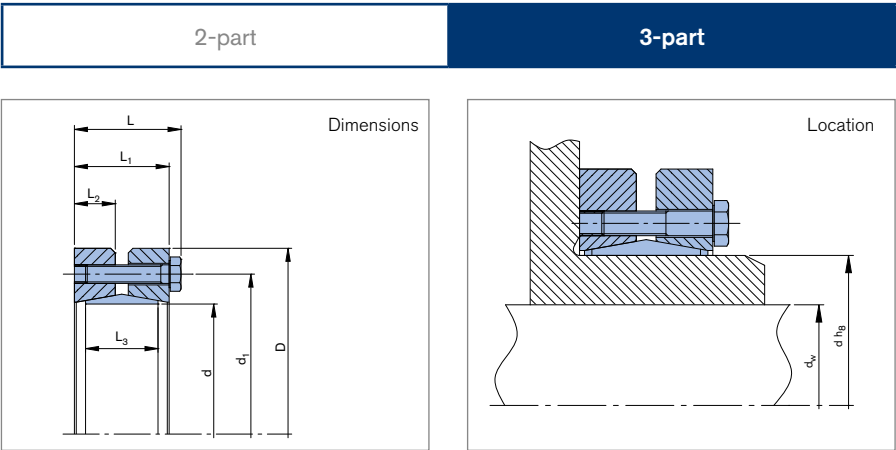
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Shrink Discs

RINGFEDER® RfN 4091

Heaviest, Highly Robust Series for Maximum Transmission Values
Even at Extreme Loads



Shrink Discs dimensions											Transmissible torques or axial forces				Locking screws			
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B	T _A	T	F _{ax}	P	σ _v	ISO 4014/4017 - 10.9		Gw	T _{max}
mm			mm	mm	mm	mm	mm	mm		Nm	Nm	kN	N/mm ²	N/mm ²		mm	kg	Nm
50	x	95	38	73	44,5	39	17	30	23	25	1800	106	285	410	7	M8	1,4	2250
			40								2100	115		2625				
			42								2400	124		3000				
55	x	105	42	78	44,5	39	17	30	23	28	2250	122	290	404	7	M8	1,7	2813
			45								2700	135		3375				
			48								3200	148		4000				
62	x	115	48	85	44,5	39	17	30	23	30	2950	134	276	376	7	M8	2	3688
			50								3400	142		4250				
			52								3600	145		4500				
68	x	118	50	93	49	44	19	34	27	30	3600	147	260	334	8	M8	2,1	4500
			55								4600	168		5750				
			60								5700	190		7125				
75	x	145	55	105	53	46	20	36	27	59	4600	193	302	403	7	M10	3,8	5750
			60								5700	221		7125				
			65								7000	249		8750				
80	x	145	60	105	53	46	20	36	27	59	5700	200	283	379	7	M10	3,6	7125
			65								7000	226		8750				
			70								8400	253		10500				
90	x	160	65	116	57	50	22	40	29	59	6700	217	259	339	8	M10	4,8	8375
			70								8100	243		10125				
			75								9600	269		12000				
100	x	170	70	126	61	54	23	44	32	59	8800	265	265	334	10	M10	5,6	11000
			75								10000	293		12500				
			80								12200	321		15250				

To continue see next page

Shrink Discs RINGFEDER® RfN 4091

Shrink Discs dimensions											Transmissible torques or axial forces				Locking screws			
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B	T _A	T	F _{ax}	P	σ _V	ISO 4014/4017 - 10.9			T _{max}
mm			mm	mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²	n _{Sc}	D _G	kg	Nm
110	x	185	75	138	67	60	26	50	35	59	11000	308	254	316	12	M10	7,6	13750
			80								12900	338						16125
			85								14700	352						18375
125	x	215	85	160	73	65	28	55	37,5	100	15000	355	248	331	10	M12	11	18750
			90								17500	388						21875
			95								20000	422						25000
135	x	212	90	172	85	77	32	60	45	100	18800	420	251	330	12	M12	10,7	22500
			95								21600	456						27000
			105								27800	531						34750
140	x	300	90	220	106	96	42	80	54	250	36700	817	360	423	12	M16	35,5	45850
			100								47000	942						58750
			110								58700	1096						73350
155	x	263	105	197	91,5	84	35	66	45	100	28900	551	248	310	15	M12	19,6	36100
			110								32400	590						40500
			115								36200	630						45250
165	x	290	115	210	98	88	38	72	49	250	41000	740	270	324	10	M16	26	51250
			120								46000	785						57500
			125								50700	815						63375
175	x	300	125	220	124	114	50	92	59	250	72800	1165	301	367	15	M16	36,5	91000
			130								79900	1230						99850
			135								87300	1294						109100
185	x	330	135	236	122	112	50	92	61	250	72000	1100	263	327	14	M16	47	90000
			140								78000	1150						97500
			145								86000	1200						107500
190	x	350	135	239	129	116,5	50	92	62	470	95100	1409	331	386	12	M20	55	118850
			140								103400	1478						129250
			155								130600	1685						163250
195	x	350	140	246	122	112	50	92	63,5	250	75000	1075	250	310	14	M16	53	93750
			150								88000	1180						110000
			155								96000	1235						120000
200	x	350	145	246	122	112	50	92	63,5	250	85000	1170	261	317	15	M16	50	106250
			150								92500	1230						115625
			155								100000	1290						125000
220	x	370	160	270	144	134	60	114	74,5	250	127000	1590	255	309	20	M16	65	158750
			165								136000	1650						170000
			170								146500	1720						183125
240	x	405	170	295	157	144	65	120	79,5	490	155000	1820	261	305	15	M20	87	193750
			180								176000	1960						220000
			190								198000	2080						247500
260	x	430	190	321	173	160	72	136	87,5	490	213000	2260	255	308	18	M20	100	266250
			200								240000	2420						300000
			210								268000	2580						335000
280	x	460	210	346	185	172	78	148	96	490	285000	2740	254	310	21	M20	132	356250
			220								320000	2910						400000
			230								355000	3090						443750
300	x	485	230	364	189	176	80	152	98	490	341000	2960	242	298	22	M20	140	426250
			240								376000	3130						470000
			245								394000	3215						492500

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Shrink Discs RINGFEDER® RfN 4091

Shrink Discs dimensions											Transmissible torques or axial forces				Locking screws				
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	L _B	T _A	T	F _{ax}	P	σ _v	ISO 4014/4017 - 10.9	n _{Sc}	D _G	Gw	T _{max}
mm			mm	mm	mm	mm	mm	mm		Nm	Nm	kN	N/mm²	N/mm²			mm	kg	Nm
320	x	520	240	386	196,5	184	82	160	102	490	378000	3150	235	282	24	M20	165	472500	
			250								415000	3325		294				518750	
			260								451000	3470		318				563750	
340	x	570	250	420	215	200	92	176	110	840	489500	3910	253	295	21	M24	240	611875	
			260								530000	4075		310				662500	
			270								578000	4275		326				722500	
350	x	580	270	425	215	200	92	176	110	840	556000	4122	247	304	21	M24	247	695000	
			280								604000	4320		320				755000	
			285								629000	4415		331				786250	
360	x	590	280	432	219	204	92	180	114,5	840	612000	4370	245	303	22	M24	250	765000	
			290								663000	4570		320				828750	
			295								689000	4670		332				861250	
380	x	645	290	458	219	204	92	180	114,5	840	618000	4270	233	279	22	M24	320	772500	
			300								668000	4455		290				835000	
			310								719000	4645		307				898750	
390	x	660	300	468	227	212	96	188	114,5	840	708000	4715	236	284	24	M24	350	885000	
			310								762000	4910		297				952500	
			320								814500	5090		318				1018125	
400	x	680	315	480	227	212	96	188	118,5	840	765000	4855	231	285	24	M24	370	956250	
			320								788000	4927		294				985000	
			330								845000	5125		312				1056250	
420	x	690	330	504	253	238	111	214	131,5	840	999000	6055	241	302	30	M24	410	1248750	
			340								1068000	6285		318				1335000	
			350								1140000	6515		342				1425000	
440	x	750	340	527	269	252	115	224	138,5	1250	1058000	6230	231	283	24	M27	540	1322500	
			350								1130000	6460		295				1412500	
			360								1204000	6690		312				1505000	
460	x	770	360	547	269	252	115	224	141	1250	1320000	7440	257	312	28	M27	540	1650000	
			370								1420000	7700		326				1775000	
			380								1500000	7950		346				1875000	
480	x	800	380	580	291	274	128	246	152	1250	1535000	8080	241	302	30	M27	650	1918750	
			390								1626000	8340		318				2032500	
			400								1720000	8600		340				2150000	
500	x	850	400	600	291	274	128	246	152	1250	1750000	8750	246	309	32	M27	750	2187500	
			410								1840000	8980		328				2300000	
			420								1940000	9250		350				2425000	

More sizes on request
To continue see next page

Shrink Discs RINGFEDER® RfN 4091

Explanation

d = Inner diameter	L₂ = Thrust ring width	P = Hub surface pressure
D = Outer diameter	L₃ = Width of ring	σ_v = Equivalent stress in the hub
d_w = Solid shaft diameter	L_B = Width of the half Shrink Disc	n_{Sc} = Quantity of screws
d₁ = Pitch circle diameter	T_A = Tightening torque of the clamping screws	D_G = Thread
L = Overall length	T = Transmissible torque at given T _A	Gw = Weight
L₁ = Overall length (without screws)	F_{ax} = Transmissible axial force	T_{max} = Max. transmissible torque

Ordering example

Series	d	D
RfN 4091	100	170

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Technical information

- Surface finishes: For shaft $R_a \leq 3,2 \mu\text{m}$
- Tolerances: For shaft see table
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ ($\mu_{\text{tot}} = 0,1$). The tapered cones are lubricated using MoS₂ ($\mu = 0,05$). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction $\mu = 0,12$. The hub and shaft materials have a modulus of elasticity of 210,000 N/mm². (Lower values result in increased values for T and Fax with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Clearances considered for the calculation of the function values

Further information on
RINGFEDER® RfN 4091 on
www.ringfeder.com

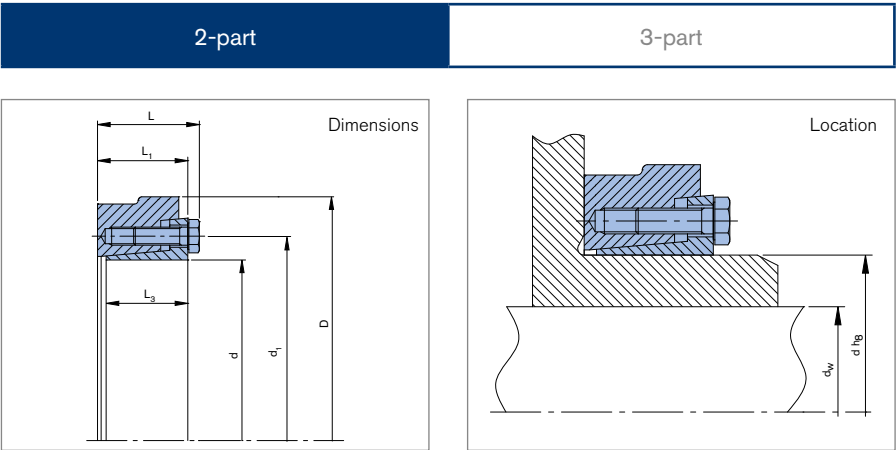
Disclaimer of liability

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Shrink Discs

RINGFEDER® RfN 4161

Proven Standard Series with Smaller Dimensions for
Transmission of High Torques



Shrink Discs dimensions							Transmissible torques or axial forces			Locking screws	Gw	T _{max}
d	x	D	d _w	d ₁	L	L ₁	L ₃	T _A	T	F _{ax}		
mm			mm	mm	mm	mm	mm	Nm	Nm	kN	mm	Nm
18	x	44	15	30	19	15	13	12	80	11	M6	88
			16						110	14		121
			---						---	---		---
20	x	47	17	32	19,3	15,3	13,5	12	150	18	M6	165
			18						180	20		198
			---						---	---		---
24	x	50	19	36	22	18	15	12	160	17	M6	176
			20						210	20		231
			22						280	25		308
26	x	51,5	20	38	22	18	16	12	230	23	M6	253
			22						300	27		330
			24						310	29		341
30	x	60	24	44	24	20	17	12	270	23	M6	297
			25						320	25		352
			26						360	28		396
36	x	72	27	52	27,3	22	18,5	35	510	37	M8	561
			30						710	47		781
			33						950	58		1045
38	x	72	27	54	27,3	22	18,5	35	480	36	M8	528
			30						650	43		715
			33						860	52		946
40	x	80	34	61	29,3	24	20,5	35	810	48	M8	891
			35						880	50		968
			37						960	52		1056

To continue see next page

Shrink Discs RINGFEDER® RfN 4161

Shrink Discs dimensions									Transmissible torques or axial forces		Locking screws		
d	x	D	d _w	d ₁	L	L ₁	L ₃	T _A	T	F _{ax}	ISO 4014/4017 - 12.9 D _G	G _w	T _{max}
mm			mm	mm	mm	mm	mm	Nm	Nm	kN	mm	kg	Nm
44	x	80	35	61	29,3	24	20,5	35	800	52	M8	0,6	880
			36						890	57			979
			37						1050	60			1155
50	x	90	38	68	31,3	26	22	35	1500	79	M8	0,8	1650
			40						1700	87			1870
			42						2000	94			2200
55	x	100	42	72	34,3	29	25	35	1600	78	M8	1,1	1760
			45						2000	88			2200
			48						2400	99			2640
60	x	110	48	80	34,3	29	24,5	35	2200	92	M8	1,3	2420
			50						2500	98			2750
			52						2700	105			2970
62	x	110	48	80	34,3	29	24,5	35	2200	92	M8	1,3	2420
			50						2500	98			2750
			52						2700	105			2970
68	x	115	50	86	34,3	29	24,5	35	2400	94	M8	1,4	2640
			55						3000	111			3300
			60						3800	128			4180
75	x	138	55	100	37,5	31	26,3	70	3700	135	M10	2,3	4070
			60						4700	156			5170
			65						5800	177			6380
80	x	141	60	104	37,5	31	26	70	4200	141	M10	2,3	4620
			65						5200	160			5720
			70						6300	180			6930
85	x	155	65	114	45	38	34	70	5900	186	M10	3,7	6490
			70						7200	204			7920
			75						8500	227			9350
90	x	155	65	114	45	38	33	70	5900	182	M10	3,5	6490
			70						7200	204			7920
			75						8500	227			9350
95	x	170	70	124	49,5	43	37,5	70	7400	213	M10	4,9	8140
			75						8900	236			9790
			80						10400	260			11440
100	x	185	80	139	56,5	49	43	121	15000	370	M12	6,7	16500
			85						17300	400			19030
			90						19600	430			21560
105	x	185	80	139	56,5	49	43	121	13900	348	M12	6,4	15290
			85						16100	380			17710
			90						18600	434			20460
110	x	185	80	139	56,5	49	43	121	15500	380	M12	6,1	17050
			85						17800	410			19580
			90						20000	440			22000
115	x	200	85	150	62,5	55	48	121	17200	405	M12	8	18920
			90						19900	443			21890
			95						22900	482			25190
120	x	200	85	150	62,5	55	48	121	17300	405	M12	7,7	18920
			90						19900	443			21890
			95						22900	482			25190

To continue see next page

Shrink Discs RINGFEDER® RfN 4161

Shrink Discs dimensions							T _A	Transmissible torques or axial forces		Locking screws ISO 4014/4017 - 12.9	G _w	T _{max}
d	x	D	d _w	d ₁	L	L ₁		T	F _{ax}	D _G		
mm			mm	mm	mm	mm	Nm	Nm	kN	mm	kg	Nm
125	x	215	90	157	60,5	53	121	19200	420	M12	9	21120
			95					21700	450			23870
			100					24400	480			26840
130	x	230	95	172	65,5	58	121	25900	540	M12	11,5	28490
			100					29000	580			31900
			110					36000	650			38600
135	x	230	95	172	67	58	190	21450	452	M14	11,1	23595
			100					24300	486			26730
			110					30500	555			33500
140	x	230	100	172	67	58	190	25300	500	M14	10,7	27830
			105					28000	530			30800
			115					35600	610			39160
150	x	263	110	190	71	62	190	37000	673	M14	16,3	40700
			120					45300	754			49830
			125					49700	795			54670
155	x	263	110	190	71	62	190	33000	600	M14	15,8	36300
			115					36600	637			40260
			120					40500	674			44550
160	x	290	120	200	78	68	290	57300	950	M16	22,3	63030
			130					66700	1020			73370
			135					72500	1070			79750
165	x	290	120	200	78	68	290	56500	940	M16	21,7	62150
			125					61500	980			67650
			135					72500	1070			79750
170	x	300	130	210	78,5	68,5	290	61000	938	M16	22,3	67100
			140					72300	1023			79530
			145					78400	1081			86240
175	x	300	130	210	78,5	68,5	290	61500	900	M16	21,7	67650
			135					67000	990			73700
			140					72500	1030			79750
180	x	320	140	224	97	87	290	86500	1237	M16	34	95150
			150					101400	1352			111540
			155					109300	1401			120230
185	x	320	140	224	97	87	290	96000	1250	M16	33,1	105600
			145					104000	1350			114400
			155					120000	1550			132000
190	x	320	150	238	96	86	290	92000	1250	M16	32	101200
			155					99000	1300			108900
			165					113500	1400			124850
195	x	340	150	238	95,5	85,5	290	103000	1374	M16	35	113300
			160					119300	1491			131230
			165					126100	1529			138710
200	x	340	150	238	95,5	85,5	290	108000	1450	M16	34	118800
			155					116000	1500			127600
			160					124000	1550			136400

More sizes on request
To continue see next page

Shrink Discs RINGFEDER® RfN 4161

Explanation

d = Inner diameter	L₁ = Overall length (without screws)	n_{Sc} = Quantity of screws
D = Outer diameter	L₃ = Width of ring	D_G = Thread
d_w = Solid shaft diameter	T_A = Tightening torque of the clamping screws	G_w = Weight
d₁ = Pitch circle diameter	T = Transmissible torque at given T _A	T_{max} = Max. transmissible torque
L = Overall length	F_{ax} = Transmissible axial force	

Ordering example

Series	d	D
RfN 4161	150	263

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H7/g6	0,048
80	120		0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Clearances considered for the calculation of the function values

Technical information

- Surface finishes: For shaft $R_a \leq 3,2 \mu\text{m}$
- Tolerances: For shaft see table
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Hub with yield strength $R_{p0,2} \geq 360 \text{ N/mm}^2$
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ ($\mu_{\text{tot}} = 0,1$). The tapered cones are lubricated using MoS₂ ($\mu = 0,05$). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction $\mu = 0,12$. The hub and shaft materials have a modulus of elasticity of $210,000 \text{ N/mm}^2$. (Lower values result in increased values for T and Fax with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Safety Covers

As an effective, safe contact protection against screw heads of rotating shrink discs, original **RINGFEDER® Safety Covers** made of high-quality synthetic material are available for series RINGFEDER® RfN 4161 up to size 140 x 230 mm.

Further information on
RINGFEDER® RfN 4161 on
www.ringfeder.com

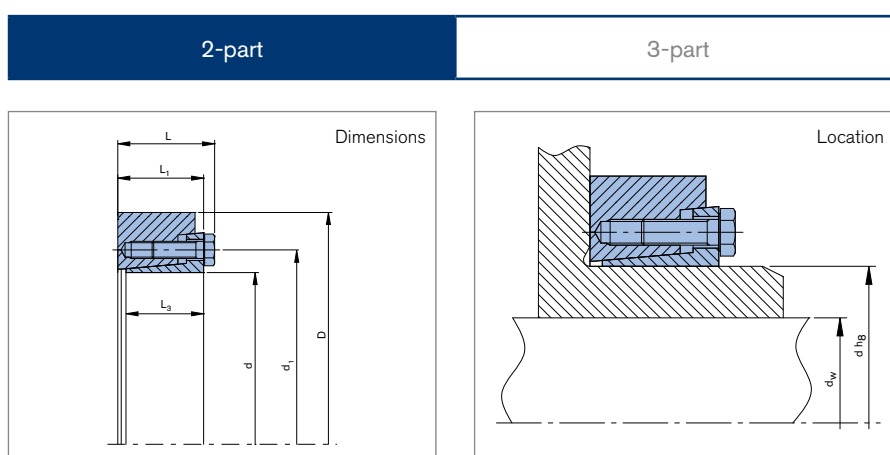
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Shrink Discs

RINGFEDER® RfN 4181

Size-Extended Series of RfN 4161 for Larger Shaft Diameters and Maximum Torques



Shrink Discs dimensions								Transmissible torques or axial forces		Locking screws		Gw	T _{max}
d	x	D	d _w	d ₁	L	L ₁	L ₃	T _A	T	F _{ax}	ISO 4014/4017 - 12.9 D _G		
mm			mm	mm	mm	mm	mm	Nm	Nm	kN	mm	kg	Nm
220	x	370	160	270	115,8	103,3	87	570	160000	2000	M20	52,11	176000
			170						182000	2150			200200
			180						206000	2300			226600
240	x	405	170	296	121,4	108,9	92	570	190000	2250	M20	66,58	209000
			180						215000	2400			236500
			200						269000	2700			295900
260	x	430	190	318	128,4	115,9	102	580	247000	2600	M20	77,29	271700
			200						277000	2750			304700
			220						340000	3100			374000
280	x	460	210	340	146,4	133,9	121	570	282000	2686	M20	103,28	310200
			220						313000	2845			344300
			240						380000	3167			418000
300	x	485	220	360	154,1	139,1	122	980	385000	3500	M24	117,05	423500
			230						425000	3700			467500
			250						505000	4050			555500
320	x	520	240	380	156,6	141,6	124	980	444000	3700	M24	132,1	488400
			250						488000	3904			536800
			270						580000	4296			638000
340	x	570	250	402	167,5	152,5	135	980	564000	4500	M24	184,25	620400
			260						612000	4700			673200
			270						668000	4950			734800
360	x	590	270	424	182,7	167,7	150	980	658000	4850	M24	208,11	723800
			280						712000	5100			783200
			300						825000	5500			907500

To continue see next page

Shrink Discs RINGFEDER® RfN 4181

Shrink Discs dimensions							T _A	Transmissible torques or axial forces		Locking screws	G _w	T _{max}
d	x	D	d _w	d ₁	L	L ₁		T	F _{ax}	ISO 4014/4017 - 12.9 D _G		
mm			mm	mm	mm	mm	Nm	Nm	kN	mm	kg	Nm
380	x	640	290	444	185,1	168,1	1450	735000	5069	M27	247,5	808500
			300					790000	5266			869000
			310					845000	5452			929500
390	x	650	290	470	186,3	167,6	1900	903000	6250	M30	259,55	993300
			300					970000	6450			1067000
			320					1101000	6950			1221000
420	x	670	320	495	203,9	186,9	1450	969000	6056	M27	284,75	1065900
			330					1038000	6291			1141800
			350					1183000	6762			1301300
440	x	740	340	518	212,9	195,9	1450	1212000	7129	M27	398	1333200
			350					1292000	7383			1421200
			370					1460000	7892			1606000
480	x	790	380	552	243,7	225,0	1900	1815000	9552	M30	495,4	1996500
			390					1920000	9845			2112000
			410					2118000	10331			2329800
500	x	835	400	572	238,7	220,0	1900	2054000	10270	M30	626,3	2259400
			410					2145000	10463			2359500
			430					2377000	11055			2614700
530	x	850	430	608	260,0	240,0	1900	2397000	11150	M30	653,4	2636700
			440					2520520	11457			2772572
			460					2777417	12076			3055159
560	x	940	450	632	260,0	240,0	1900	2545000	11311	M30	748,7	2799500
			460					2670006	11609			2937006
			480					2929521	12206			3222473
590	x	960	470	654	380,0	361,0	1900	4012000	17072	M30	1173,9	4413200
			480					4199188	17497			4619106
			500					4587043	18348			5045747
620	x	970	500	720	304,0	285,0	1900	3402000	13608	M30	886,7	3742200
			520					3708000	14261			4078800
			540					4028000	14918			4430800
660	x	1040	530	728	418,0	396,0	3500	5758000	21750	M36	1448,2	6333800
			550					6236900	22680			6860590
			570					6735919	23635			7409510
700	x	1140	560	815	315,0	294,0	2700	4518700	16138	M33	1467,5	4970570
			580					4880000	16828			5368000
			600					5258000	17527			5783800
750	x	1150	600	900	340,0	428,0	3500	7669000	25563	M36	1847,5	8435900
			620					8228643	26544			9051507
			650					9106895	28021			10017584
800	x	1230	640	935	373,0	352,0	2700	6897960	21226	M33	1894,4	7587756
			660					7378000	22358			8115800
			700					8390500	23973			9229550

To continue see next page

Shrink Discs RINGFEDER® RfN 4181

Explanation

d = Inner diameter	L₁ = Overall length (without screws)	n_{sc} = Quantity of screws
D = Outer diameter	L₃ = Width of ring	D_G = Thread
d_w = Solid shaft diameter	T_A = Tightening torque of the clamping screws	G_w = Weight
d₁ = Pitch circle diameter	T = Transmissible torque at given T _A	T_{max} = Max. transmissible torque
L = Overall length	F_{ax} = Transmissible axial force	

Ordering example

Series	d	D
RfN 4181	260	430

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Clearances considered for the calculation of the function values

Technical information

- Surface finishes: For shaft $R_a \leq 3,2 \mu\text{m}$
- Tolerances: For shaft see table
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Hub with yield strength $R_{p0,2} \geq 360 \text{ N/mm}^2$
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ ($\mu_{\text{lot}} = 0,1$). The tapered cones are lubricated using MoS₂ ($\mu = 0,05$). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction $\mu = 0,12$. The hub and shaft materials have a modulus of elasticity of $210,000 \text{ N/mm}^2$. (Lower values result in increased values for T and F_{ax} with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Further information on
RINGFEDER® RfN 4181 on
www.ringfeder.com

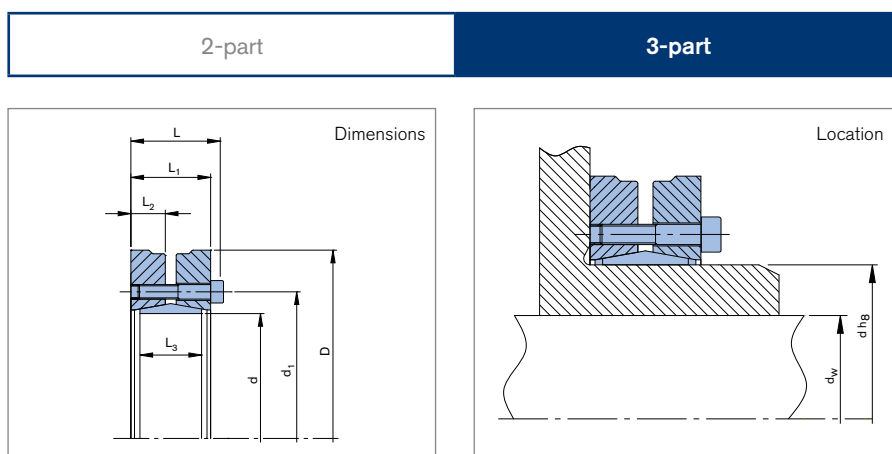
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Shrink Discs

RINGFEDER® RfN 4061 stainless steel

Corrosion-Resistant Version of RfN 4061 Made of Robust Stainless Steel



Shrink Discs dimensions									Transmissible torques or axial forces				High-strength special screws				
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	T _A	T	F _{ax}	P	σ _v	ISO 4762 n _{Sc}	D _G	Gw	T _{max}
mm			mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²		mm	kg	Nm
14	x	37	10	24	16	12	5	9	2,4	30	8	278	415	3	M4	0,1	37,5
			11							37	8		474				46
			12							48	10		557				60
16	x	41	12	27	20	15	6,25	12	4	70	15	336	509	4	M5	0,1	90
			13							90	18		575				110
			14							110	20		774				130
18	x	44	14	29	20	15	6,25	12	4	90	16	299	459	4	M5	0,2	110
			15							100	18		523				130
			16							120	20		705				160
20	x	46	15	32	22,5	17,5	7	12	4	110	20	336	462	5	M5	0,2	140
			16							140	22		497				170
			17							160	24		580				200
21	x	50	16	36	24	19	8	15	5	200	31	384	534	6	M5	0,2	250
			17							230	34		602				290
			18							260	37		746				330
24	x	50	19	36	24	19	8	15	5	240	32	336	495	6	M5	0,2	300
			20							270	35		554				340
			21							300	38		679				390
30	x	60	24	44	26,5	21,5	8,5	17	5	350	38	261	390	7	M5	0,3	450
			25							400	41		426				500
			26							440	43		492				560
36	x	72	28	52	29,5	23,5	10	18	12	590	53	303	390	5	M6	0,5	730
			30							690	58		438				860
			31							700	58		536				890

To continue see next page

Shrink Discs RINGFEDER® RfN 4061 stainless steel

Shrink Discs dimensions								T _A	Transmissible torques or axial forces		P	σ _v	High-strength special screws ISO 4762		G _w	T _{max}
d	x	D	d _w	d ₁	L	L ₁	L ₂		T	F _{ax}			n _{Sc}	D _G		
mm			mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²		mm	kg	Nm
38	x	72	29	55	32	26	10	12	700	62	295	378	6	M6	0,5	890
			30						770	65		394				970
			31						780	63		474				980
40	x	72	30	57	30,5	24,5	10,5	12	720	61	310	375	6	M6	0,5	900
			31						730	59		450				910
			32						790	62		460				990
44	x	80	32	63	32	26	11	12	800	63	312	429	7	M6	0,5	1000
			35						1000	73		444				1250
			36						1050	76		458				1350
48	x	80	36	68	32	26	11	12	900	65	260	371	7	M6	0,6	1150
			38						1050	72		380				1350
			40						1200	78		403				1550
50	x	90	38	70	33,5	27,5	11,5	12	1350	89	314	418	9	M6	0,9	1650
			40						1500	96		433				1900
			42						1700	103		467				2150
55	x	100	42	75	36,5	30,5	12	12	1300	78	248	343	8	M6	1,1	1600
			45						1550	87		359				1950
			48						1800	96		410				2300
62	x	110	48	86	36,5	30,5	12,5	12	2400	126	330	407	12	M6	1,3	3000
			50						2650	133		419				3300
			52						2800	136		482				3500
68	x	115	50	86	36,5	30,5	12	12	1900	95	245	314	10	M6	1,4	2350
			55						2250	104		367				2850
			60						2850	121		411				3600
75	x	138	55	100	40,5	32,5	13	25	2650	121	277	377	7	M8	2,3	3300
			60						3300	139		382				4150
			65						4050	158		416				5100
80	x	145	60	100	40,5	32,5	13	25	3200	126	259	353	7	M8	2,5	4000
			65						3900	143		358				4900
			70						4600	160		392				5750
85	x	155	60	114	48,5	40,5	16	30	4850	189	325	404	11	M8	3,5	6050
			65						5800	212		407				7250
			70						6800	235		427				8500
90	x	155	65	114	47	39	16	30	4800	174	274	353	10	M8	3,3	6000
			70						6050	195		356				7550
			75						7300	215		372				9150
95	x	170	65	127	55,1	47,1	19	34	5350	195	275	349	12	M8	4,7	6700
			70						6750	217		349				8450
			75						8150	240		355				10200
100	x	170	70	127	55,1	47,1	19	34	6950	202	261	331	12	M8	4,5	8700
			75						7600	223		331				9500
			80						9100	245		338				11350
110	x	185	75	145	63	53	21,5	42	8150	259	254	316	10	M10	6,3	10150
			80						10100	285		316				12600
			85						12200	296		357				15250
115	x	185	80	145	66	56	21,5	42	9500	267	243	302	10	M10	6,1	11850
			90						12100	302		342				15100
			95						14050	329		353				17550

To continue see next page

Shrink Discs RINGFEDER® RfN 4061 stainless steel

Shrink Discs dimensions									Transmissible torques or axial forces				High-strength special screws				
d	x	D	d _w	d ₁	L	L ₁	L ₂	L ₃	T _A	T	F _{ax}	P	σ _v	ISO 4762 n _{Sc}	D _G	G _w	T _{max}
mm			mm	mm	mm	mm	mm	mm	Nm	Nm	kN	N/mm ²	N/mm ²		mm	kg	Nm
125	x	215	85	160	64	54	23	42	59	11050	300	269	354	12	M10	8,7	13800
			90							13100	327		16350				
			95							15150	355		18950				
140	x	230	95	175	72,5	60,5	26	46	100	15100	365	263	336	10	M12	10,6	18850
			100							17550	395		21900				
			105							20000	424		25000				
165	x	290	115	210	87	71	31	56	250	31400	601	280	334	8	M16	21,7	39300
			120							35500	637		44400				
			125							39400	664		49250				
185	x	330	135	236	102,4	86,4	38,2	71	250	52500	786	246	307	10	M16	36	65600
			140							57350	828		71650				
			145							62400	870		78000				
195	x	350	140	246	102	86	38,2	71	250	65950	943	280	332	12	M16	40	82450
			150							77600	1035		97000				
			155							83750	1081		104700				
200	x	350	150	246	102	86	38,2	71	250	75000	1000	273	326	12	M16	39	93750
			155							81000	1045		101200				
			160							87200	1091		109000				

More sizes on request
To continue see next page

Shrink Discs RINGFEDER® RfN 4061 stainless steel

Explanation

d = Inner diameter	L₂ = Thrust ring width	P = Hub surface pressure
D = Outer diameter	L₃ = Width of ring	σ_v = Equivalent stress in the hub
d_w = Solid shaft diameter	L_B = Width of the half Shrink Disc	n_{sc} = Quantity of screws
d₁ = Pitch circle diameter	T_A = Tightening torque of the clamping screws	D_G = Thread
L = Overall length	T = Transmissible torque at given T _A	G_w = Weight
L₁ = Overall length (without screws)	F_{ax} = Transmissible axial force	T_{max} = Max. transmissible torque

Ordering example

Series	d	D	Version
RfN 4061	96	170	SST

SST = Stainless steel

Table Clearance

d _w		ISO	Max. clearance S
above	up to		mm
6	10	H6/j6	0,011
10	18		0,014
18	30		0,017
30	50	H6/h6	0,032
50	80	H6/g6	0,048
80	120	H7/g6	0,069
120	180		0,079
180	250		0,090
250	315		0,101
315	400		0,111
400	500		0,123
500	630		0,136
630	800		0,154

Clearances considered for the calculation of the function values

Technical information

- Surface finishes: For shaft $R_a \leq 3,2 \mu\text{m}$
- Tolerances: For shaft see table
- Due to its high chromium content, the material used has medium to high corrosion resistance to media with moderate aggressiveness, e.g., water, steam, humidity, soaps, solvents, organic acids, or alkalis. It is not suitable for media containing chlorine or for seawater. In case of uncertainty, please consult with RINGFEDER POWER TRANSMISSION.
- When using a hollow shaft instead of a solid shaft please contact our Engineering-Team.
- Additional loads, e.g. tension, thrust or bending have to be taken into consideration accordingly
- Function values: The functional characteristics are valid with the screw tightening torque listed in the tables and the following assumed conditions: The locking screws are lubricated using MoS₂ ($\mu_{\text{tot}} = 0,1$). The tapered cones are lubricated using MoS₂ ($\mu = 0,05$). The contact surfaces (d_w) are in lightly oiled condition with coefficient of friction $\mu = 0,12$. The hub and shaft materials have a modulus of elasticity of 210,000 N/mm². (Lower values result in increased values for T and Fax with reduced tangential stress.) The maximum clearance S is being fully utilized. The shaft being used is solid, for hollow shaft applications the functional values will change. In cases where the assumed conditions do not apply then contact our Technical Department where we will be happy to assist you with your application.

Safety Covers

As an effective, safe contact protection against screw heads of rotating shrink discs, original RINGFEDER® Safety Covers made of high-quality synthetic material are available for series RINGFEDER® RfN 4061 up to size 140 x 230 mm.

Further information on
RINGFEDER® RfN 4061 stainless steel
on www.ringfeder.com

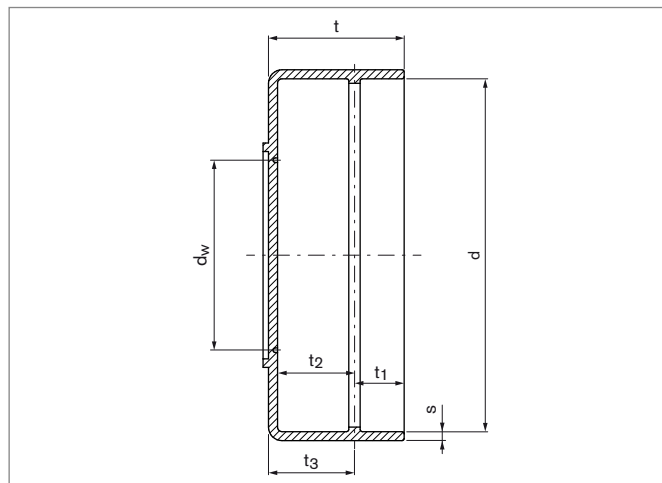
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Shrink Discs

RINGFEDER® Safety Covers

Suited for Series RfN 4061 and RfN 4161



Safety Covers								Shrink Discs		
No.	d	d _w	s	t	t ₁	t ₂	t ₃	RfN 4061	RfN 4161	
	mm	mm	mm	mm	mm	mm	mm	d x D	d	x D
SC01	49	26	2,4	22,5	6,0	14,1	16,5	21 x 50	24 x 50	26 x 51,5
								24 x 50		
								30 x 52		
SC02	59	26	2	23	7,0	15	17	30 x 60	30 x 60	
SC03	70	33	2	27	5,5	19,5	21,5	36 x 72	36 x 72	38 x 72
								38 x 72		
								40 x 72		
SC04	78	40	2	29	7,5	19,5	21,5	44 x 80	40 x 80	44 x 80
								48 x 80		
SC05	88	42	2	30,5	8,3	20,25	22,25	50 x 90	50 x 90	
SC06	107	60	3	33,5	8,8	21,75	24,75	62 x 110	60 x 110	62 x 110
								68 x 115		
SC07	135	70	3	36,8	9,0	24,8	27,8	75 x 138	75 x 138	80 x 141
								80 x 145		
SC08	151	75	3	44,8	13,0	28,8	31,8	85 x 155	85 x 155	90 x 155
								90 x 155		

To continue see next page

Shrink Discs RINGFEDER® Safety Covers

Safety Covers								Shrink Discs	
No.	d	d _w	s	t	t ₁	t ₂	t ₃	RfN 4061 d x D	RfN 4161 d x D
	mm	mm	mm	mm	mm	mm	mm	mm	mm
SC09	180	95	3	58,4	18,5	36,9	39,9	110 x 185 115 x 185	100 x 185 105 x 185 110 x 185
SC10	166	80	3	51,5	15,6	32,9	35,9	95 x 170 100 x 170	95 x 170
SC11	195	95	3,5	61,5	16,0	42	45,5	---	115 x 200 120 x 200
SC12	210	100	3,5	59,4	16,0	39,9	43,4	125 x 215	125 x 215
SC13	225	115	3,5	67	19,3	44,25	47,75	140 x 230	130 x 230 135 x 230 140 x 230

Explanations

d = Inner diameter
D = Outer diameter
d_w = Solid shaft diameter

s = Material thickness
t = Length of cover
t₁ = Distance of cover back to bar

t₂ = Inner distance of lid to bar
t₃ = Outer distance of lid to bar

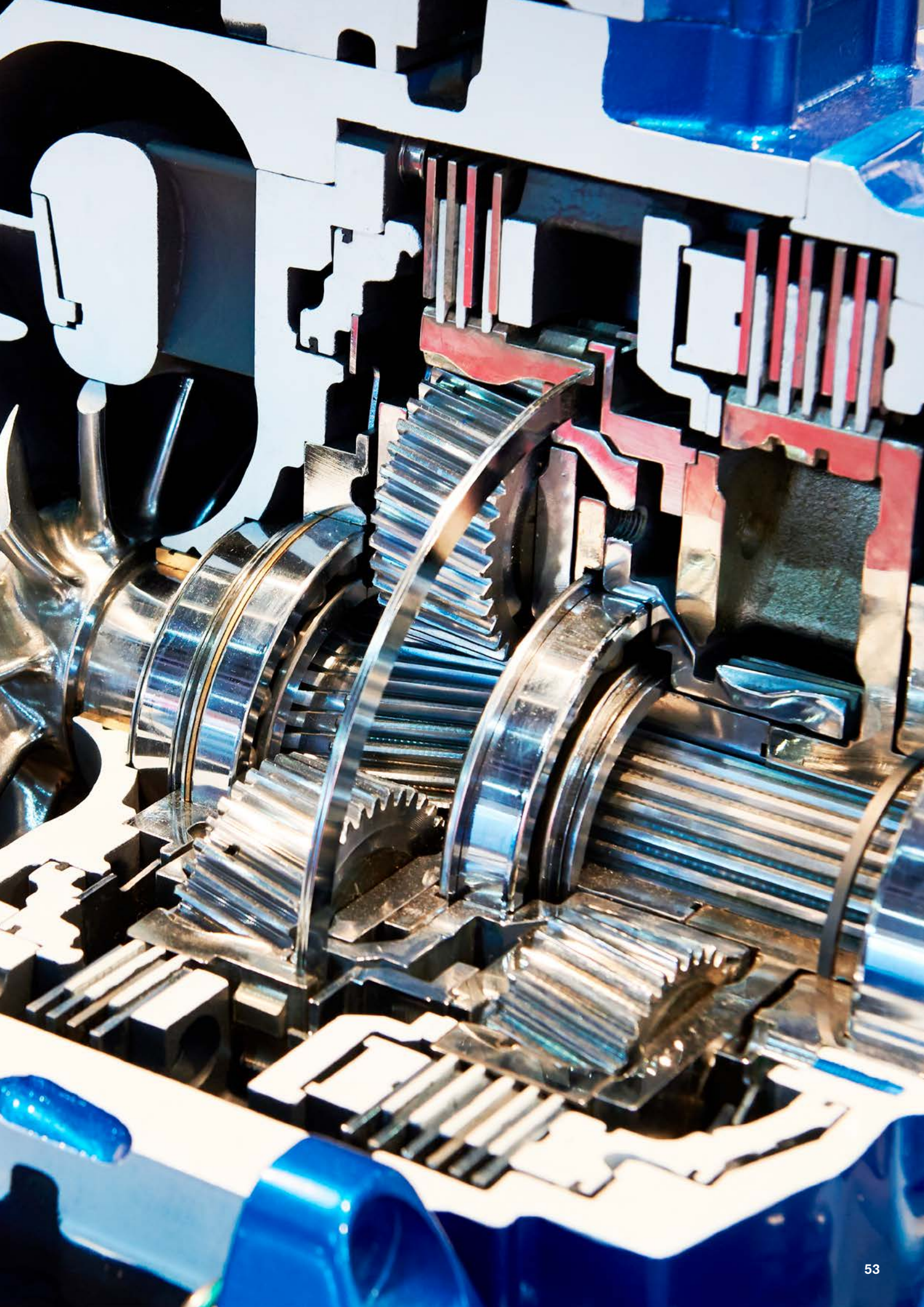
Ordering example

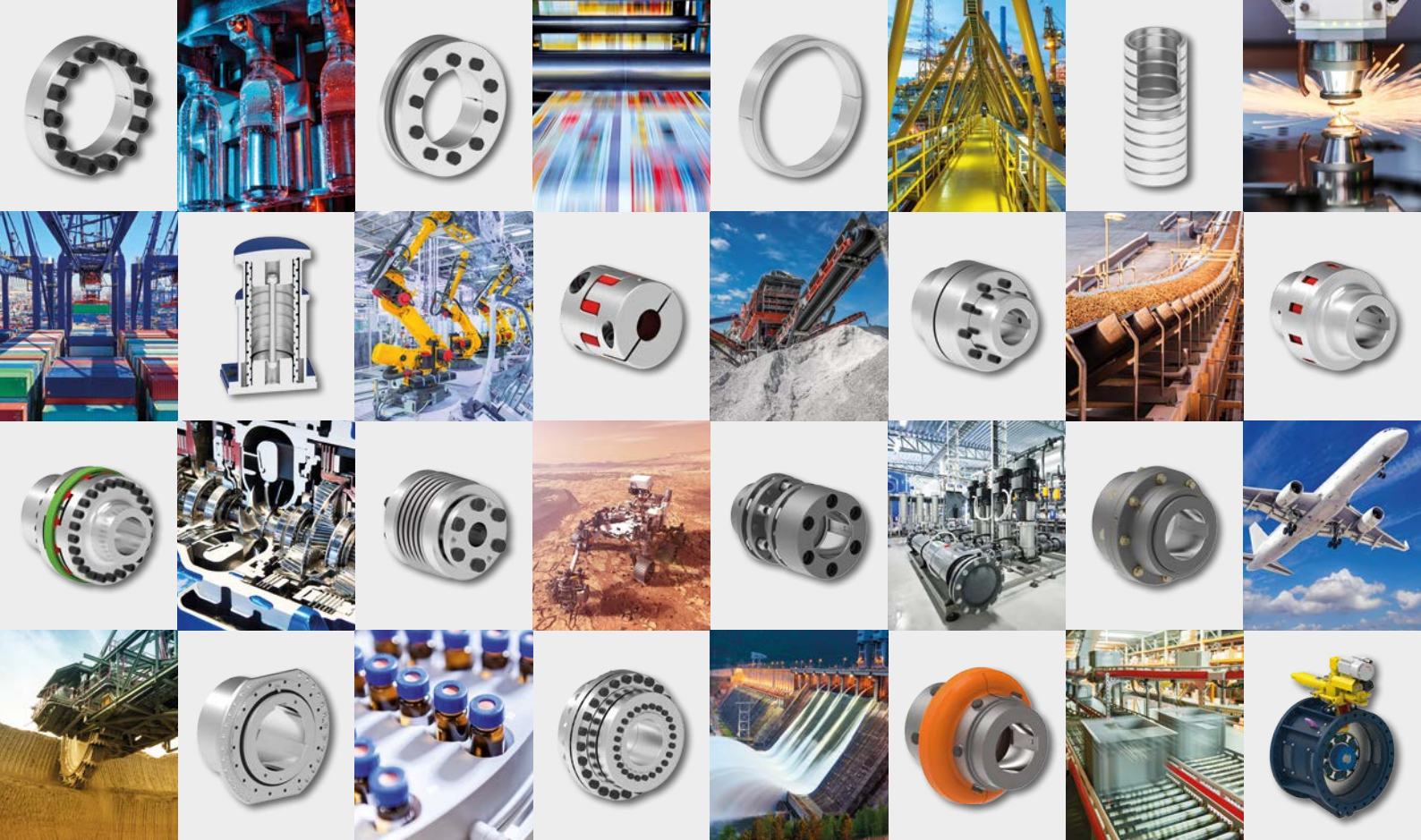
	No.
Shrink Discs Safety Covers	SC08

Further information on
RINGFEDER® Safety Covers
on www.ringfeder.com

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